FOY INC
DEVELOPERS OF THE WORLD'S MOST POPULAR EXTRUSION SOFTWARE

FOY'S EPICS EVENTS

In this issue:

Merry Christmas!

EPICS Version 9.2.2 is Now Available

This minor update is packed with formal wishlist items (9), enhancements, and many important fixes! You'll definitely want to look over the following descriptions to see all that has been included in this robust minor release. Be sure to update soon to take full advantage of these improvements.

Below is a detailed description of the **9.2.2** update:

* EPICS wishlist item

- The Product Code from the Customer Part Number screen is now visible at Order Entry in the Part dropdown menu.
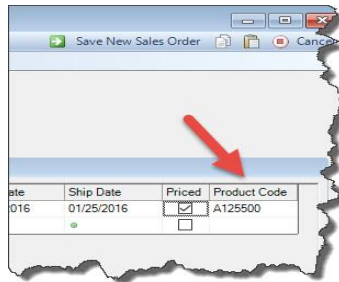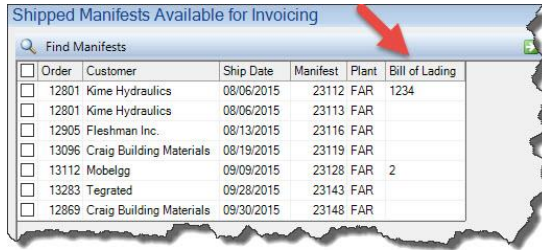

- The Alloy will now be displayed on the Shift Summary tab of the Post Production screen.

- The Date Packed will now be displayed for each Inventory Ticket on the Stock Tab of the Maintain Parts screen.

- The Bill of Lading number is now visible on the Find Manifests tab.

- *Separate permissions can now be assigned to each individual Lookup table. Expand **frmReference** on the Permissions screen to see all Lookup tables.

- *Production postings can now be searched on the Post Production screen by Die, Customer, or Part Number.

Remember that you can search SO, SO Item, Lot in the 'Good Pieces' section.

- *Columns can now be sorted in the grid on the Die Oven Schedule screen.

- *Selected Items can now be duplicated at Order Entry. Right click on the left of the item row (in the grey area) to duplicate that item.
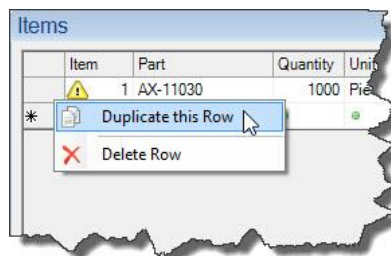
- *Selected Items within a Sales Order can be deleted using the Delete Sales Order screen.
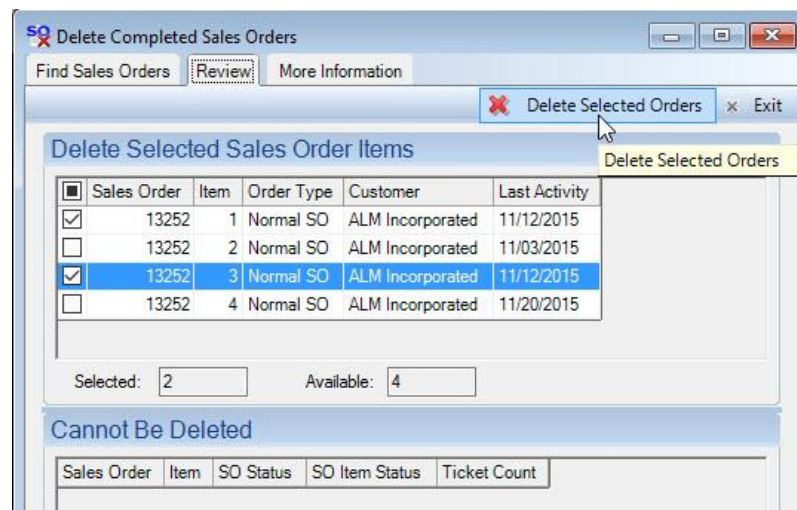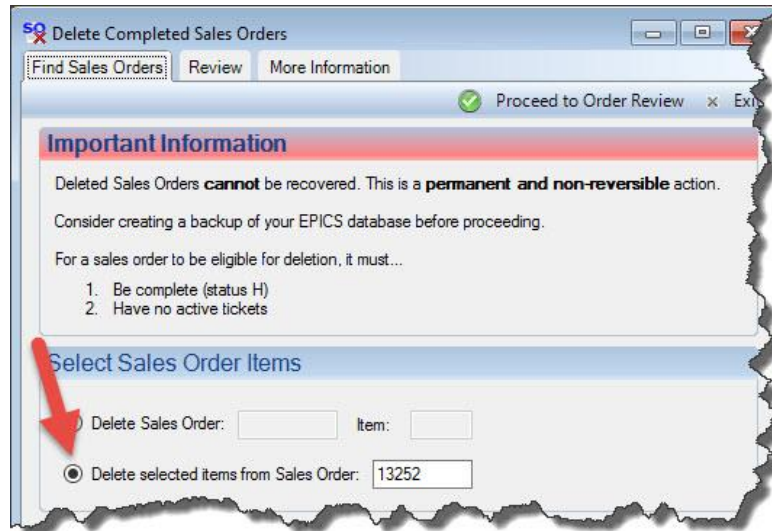
- *Prices can be replaced with a specific value on the Adjust Prices screen.

  Prices can now be adjusted (same as before), replaced, or replaced but retain the original price conversion.
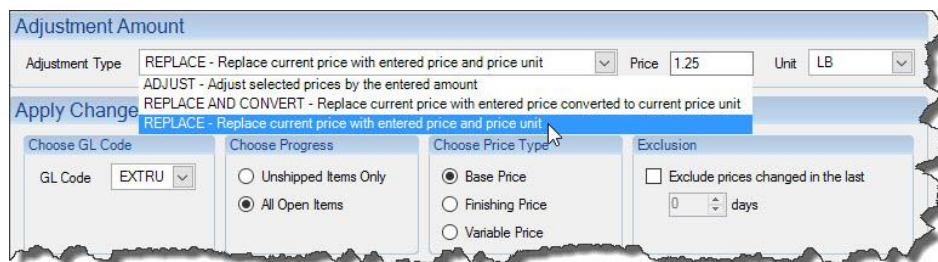
- *Copy and Paste right-click options have been added to data fields.

- *Tickets from a cancelled order can now be moved into Inventory when cancelling. Double-click the 'Tickets In-house' field to void the existing tickets and then create Stock Inventory tickets in their place.
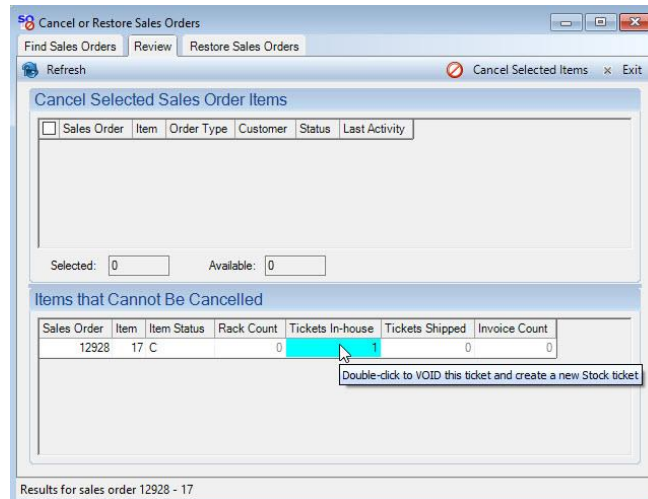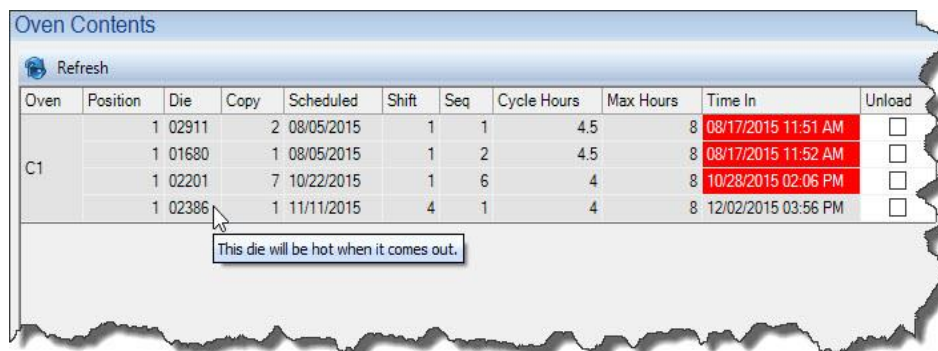
- *Quote prices can be mass-updated now the same as standard Sales Order prices. The 'Adjust Quote Prices' screen works just as the Adjust Sales Order Prices screen.

- Select multiple items at once on the Adjust Price screens by mouse clicking and dragging over multiple checkboxes at once to check or uncheck the items.

- Crystal XI-R2 Report Viewer support has been added to be used with reports with images to avoid memory issues with the current 13 viewer. This is to be used with image laden reports only and requires that the report file name contain "XI".

  The Crystal XI-R2 runtime can be downloaded from the Support - V8 Downloads page of our website and must be installed on each workstation or terminal server that will be running reports with the XI-R2 viewer.

- Voiding Stock tickets will now require 'Allow Delete' permission on the Maintain Stock Inventory screen.

- Double-clicking on a specific department row on the 'Departments' tab of the Sales Order screen will now take you to view/edit the SO Item's production postings for that selected department.

- Tooltips have been added to explain why fields are color-coded throughout EPICS. Hover over the color-coded field to see the tool-tip.

- The configuration setting *gProdOverrideLotNumber* has been added to allow the manual editing of lot numbers on the Post Production screen.

- When receiving billet from a PO, do not allow Alloy, Alloy Type, Diameter, or Length to be changed.

- Add 'Save Data to File' button to Lookup Table screen (this duplicates the right-click function for the same operation).

- When planning workorders, show only die copies that are assigned to "All' or the currently selected plant.

- Display oven note on tooltip of the Die and Die Copy columns of the 'Oven Contents' tab on the Die Oven Schedule screen.

Oven	Position	Die	Copy	Scheduled	Shift	Seq	Cycle Hours	Max Hours	Time In	Unload
	1	02911	2	08/05/2015	1	1	4.5	8	08/17/2015 11:51 AM	☐
C1	1	01680	1	08/05/2015	1	2	4.5	8	08/17/2015 11:52 AM	☐
	1	02201	7	10/22/2015	1	6	4	8	10/28/2015 02:06 PM	☐
	1	02386	1	11/11/2015	4	1	4	8	12/02/2015 03:56 PM	☐

This die will be hot when it comes out.

- Display running total weight as tickets are scanned on Enhanced Shipping screen.

- Search the Configuration Screen for certain settings by keyword. A new Category called 'Search Results' has been added, so that when you type a key word in the 'Search' field on the top right hand side of the screen, you will be able to see all of the results witin the Search Results Category. You can even change the settings while viewing them in the Search Results Category.

- FIX: When building a Master Workorder, allow items of the same length to be combined even if the lengths are stored in different formats.

- FIX: Use selected duplex settings when sending workorders directly to the printer.

- FIX: Correct total weight calculation on the Order Inquiry screen.

- FIX: Allow the editing of the User Field layout on the Print New Tickets screen.

- FIX: Include the 'Added Length' from the Customer Part screen when displaying the Total Price information on both the Order Entry and the Maintain Quotes screens.

- FIX: Allow adding reports to the Ribbon on Oracle database.

- FIX: Eliminate the Null Reference Exception when the Discounts and Surcharges button is pressed before the length is selected at Order Entry.

- FIX: Do not allow a ticket to be voided if it is locked for editing by another user.

- FIX: Enable auto-refresh for reports.

- FIX: Capture correct lot number at production when a user replaces one item with another on the Post Production screen.

- FIX: Allow normal right-click options on the Press Schedule tab of the Post Production screen.

- FIX: Correct the problem of updating field names for User Note fields on the Screen Layout Designer.

- FIX: Correct the issue when renaming unused fields on the Screen Layout Designer.

That's a big update for a minor release. Be sure to download soon!

Reserve Your EUC 2016 Room

Reserve your room now! We are headed to the Fort Lauderdale Marriott Pompano Beach Resort & Spa in Pompano Beach, Florida.

You can reserve your room now! Make your RESERVATION soon as rooms will be limited and will probably go fast. If you prefer to call, *you can call* **(855) 954-4680** *Monday-Friday between the hours of 9 AM – 5 PM EST*.

Use the phrase **'Foy EPICS User Conference'** when calling.

Rooms are held at the special conference rate of **$219 per night** and are available **April 2nd – 7th**.

This is an absolutely beautiful resort right on Pompano Beach with excellent facilities. It's the perfect place to catch up with old friends, make new friends, and get all the important EPICS updates. So hurry and make your hotel RESERVATION now!

Foy Inc Holiday Schedule

The entire crew here at Foy Inc would like to wish you a Merry Christmas and a Happy New Year!

Our office will be **CLOSED: December 24th – January 1st**

We will re-open on January 4th.

Merry CHRISTMAS AND A HAPPY New Year

EPICS Training Opportunities

Take advantage of the opportunity to have your EPICS Administrator and key users trained thoroughly on EPICS V9. We are ready for you to upgrade and send a crew for training!

EPICS classroom training sessions are held at the Foy Inc offices in Farmersville, Texas. The next available V9 classes are scheduled for **January 25-28**, **February 15-18**, and **April 18-21**. You can always view training class availability on our Training Classes webpage.
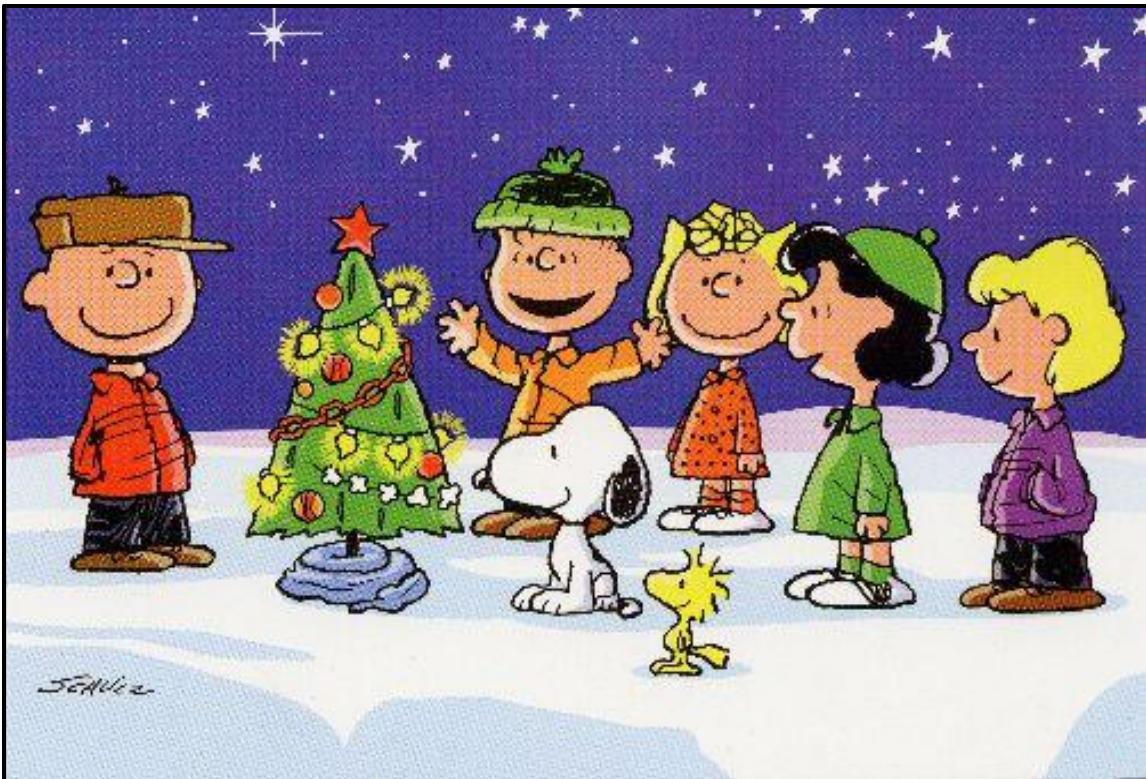
EPICS Customer List

On any given day
EPICS is helping over 15,000 people
at around 100 extrusion plants around the world.

Aacoa Extrusions – Niles, Michigan
Aerolite Extrusion – Youngstown, Ohio
Alenco – Bryan, Texas
Almag Aluminum Inc. – Brampton, Ontario
Almax Aluminium – Brisbane, Australia
Altec – Jeffersonville, Indiana
Aluminio de Baja California (ABC) – Tijuana, Mexico
Aluminio de Centro América – San Salvador, El Salvador
Aluminio Del Caribe– San Juan, Puerto Rico
Aluminum Extrusions Inc – Senatobia, Miss.
American Aluminum Extrusions – Canton, Ohio
American Aluminum Extrusions – Beloit, WS
American Aluminum Extrusions – Roscoe, Illinois
Anaheim Extrusions (UMEX) – Anaheim, California
APEL Extrusions Ltd. – Calgary, Alberta
APEL Extrusions – Coburg, Oregon
Apex Aluminum Extrusions – Langley, BC, Canada
Arch Aluminum – Miami, Florida
Architectural & Metal Systems – Cork, Ireland
Ascend Custom Extrusions – Wylie, Texas
Astro Shapes – Struthers, Ohio
Benada Aluminum – Medley, Florida
Bristol Aluminum – Levittown, Pennsylvania
Briteline Extrusions – Summerville, S. Carolina
BRT Extrusions – Niles, Ohio
CanArt – Brampton, Ontario
Capral Extrusions – Angaston, Australia
Capral Extrusions – Penrith, Australia
CanArt – Tecumseh, Ontario
Central Aluminum – Columbus, Ohio
Claridge Products – Harrison, Arkansas
Crown Extrusions, Chaska, Minnesota
Crystal Extrusion Systems – Union, Missouri
DeeZee, Inc – Des Moines, Iowa
Extrudex – Weston, Ontario
Extrudex – Berniéres, Quebec
Extrudex – North Jackson, Ohio
FISA – Guayaquil, Ecuador
Frontier Aluminum – Corona, California
G. James – Brisbane, Australia
G. James – Sydney, Australia
Hulamin – Pietermaritzburg, South Africa
Hulamin – Capetown, South Africa
Hulamin – Olifantsfontein, South Africa
Independent Extrusions (INEX) – Hamilton, New Zealand
Independent Extrusions (INEX) – Brisbane, Australia
Independent Extrusions (INEX) – Melbourne, Australia
International Extrusions – Garden City, Michigan
International Extrusion Corp. (UMEX) – Waxahachie, Texas
Jalex – Kingston, Jamaica

Keymark Corporation – Fonda, New York
Keymark Corporation – Lakeland, Florida
Keymark Corporation – Orlando, Florida
MI Metals, Inc - Smyrna, Tennessee
MI Metals, Inc – Millersburg, Pennsylvania
MI Metals, Inc – Oldsmar, Florida
MI Metals, Inc – Prescott Valley, Arizona
MI Windows and Doors – Carrollton, Texas
Michigan Extruded Aluminum – Jackson, Michigan
Midwest Aluminum – Withee, Wisconsin
National Aluminum Ltd (NALCO)– Hamilton, New Zealand
Nanshan America – Lafayette, Indiana
Nigalex – Lagos, Nigeria
Non-Ferrous Extrusion – Houston, Texas
Oldcastle (Vista Wall Arch. Products) – Midway, Tennessee
Oldcastle (Vista Wall Arch. Products) – Terrell, Texas
Orrvilon (Holtec) – Orrville, Ohio
Patrick Metals (UMEX) – Mishawaka, Indiana
Pennex – Leetonia, Ohio
Pennex – Wellsville, Pennsylvania
Perfiles de Aluminio.– San Juan, Puerto Rico
Postal Aluminum – – Cassopolis, Michigan
Press Metals – Cumming, Georgia
Pries Enterprises – Independence, Iowa
PT Alumindo Perkasa – Jakarta, Indonesia
PT Indal – Surabaya, Indonesia
Profile Extrusions – Rome, Georgia
Profile (RJS Precision Ext.) – Phoenix, Arizona
Schimmer Metal – Bangkok, Thailand
Selaco Aluminium – Johar, Malaysia
Service Center Metals – Prince George, Virginia
Sierra Aluminum – Fontana, California
Sierra Aluminum – Riverside, California
Silver City Aluminum -- Taunton, Mass
Spectra Aluminum – Bradford, Ontario
Star Extruded Shapes, Canfield, Ohio
Superior Extrusion – Gwinn, Michigan
Superior Metal Shapes – Chino, California
Tecnoglass – Barranquilla, Columbia
Taber Extrusions – Gulfport, Mississippi
Taber Extrusions – Russellville, Arkansas
Tifton Extrusions – Tifton, Georgia
Tri–City Extrusion – Bristol, Tennessee
Tubelite – Reed City, Michigan
Universal Molding (UMEX) – Downey, California
Vitex – Franklin, New Hampshire
Wakefield Engineering – Pelham, New Hampshire
Western Extrusion – Carrolton, Texas
Zarbana Industries – Columbiana, Ohio