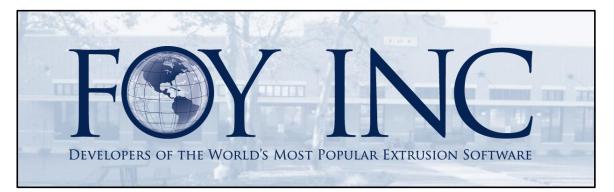
December 2015 * Volume 19, Issue 4



FOY'S EPICS EVENTS

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Volume 19 Issue 4

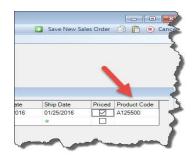
EPICS Version 9.2.2 is Now Available

This minor update is packed with formal wishlist items (9), enhancements, and many important fixes! You'll definitely want to look over the following descriptions to see all that has been included in this robust minor release. Be sure to update soon to take full advantage of these improvements.

Below is a detailed description of the 9.2.2 update:

* EPICS wishlist item

• The Product Code from the Customer Part Number screen is now visible at Order Entry in the Part dropdown menu.



• The Alloy will now be displayed on the Shift Summary tab of the Post Production screen.

rkord	er Sh	iift Summa	iry [P	ress Sche	dule Die	Ovens I	Links	Changes			
ору	ActWt	Print/v/t	% +/-	Prod Hr	Down Hr	Gross Lb	Net Lb	Good Pc	% Rec	Lb/Hr	Alloy
1	.175	.169	3.6	.5		920	771	266	83.76	1542	6063
1	.175	.169	3.6	.25		323	271	92	83.81	1084	6063
1	4.016	4.016		.13	.05	94			.00		6063
2	2396	4.396		.07	.17	200			.00		6063
7	.241	.242	2	1.12		1242	863	311	69.49	773	6063
1	1.62	1.613	.4	1.62		4868	3207	165	65.87	1984	6063
1	.922	.92	.2	.37	.25	700	575	78	82.13	1568	6063
1	4.669	4.678	2	.62	.12	1350	600	16	44.45	973	6060
3	2.49	2.438	2.1	.57		1081	340	17	31.46	600	6060
1	1.022	1.022		.28		297			.00		6063
1	4.28	4.282		.58	.08	1963	1078	36	54.92	1848	6063
6	.994	1.037	-4.1	1.22		2491	2061	174	82.74	1694	6063
4	1.035	1.037	2	1.45		2234	1665	135	74.54	1148	6063
				8.77	.67	17763	11431	1290	64.35	1304	

• The Date Packed will now be displayed for each Inventory Ticket on the Stock Tab of the Maintain Parts screen.

icket Number	Stock Number	Length	Finish	Pieces	Pounds	Part	Part Cust Number	Date Packed
15575	15575	72"	101	450	203	.125 .500	18000	11/02/2015

• The Bill of Lading number is now visible on the Find Manifests tab.

y	Find M	lanifests				
	Order	Customer	Ship Date	Manifest	Plant	Bill of Lading
	12801	Kime Hydraulics	08/06/2015	23112	FAR	1234
	12801	Kime Hydraulics	08/06/2015	23113	FAR	
	12905	Fleshman Inc.	08/13/2015	23116	FAR	
	13096	Craig Building Materials	08/19/2015	23119	FAR	
	13112	Mobelgg	09/09/2015	23128	FAR	2
	13283	Tegrated	09/28/2015	23143	FAR	
	12869	Craig Building Materials	09/30/2015	23148	FAR	

• *Separate permissions can now be assigned to each individual Lookup table. Expand **frmReference** on the Permissions screen to see all Lookup tables.

frmReference	Lookup Table Maintenance	NONE	NONE	READ	WRITE	WRITE	WRITE	NONE	WRITE	WRITE
frmReference	ActivityAction								WRITE	1
frmReference	ActivityCategory								WRITE	1
frmReference	ActivityStatus								WRITE	,
frmReference	Alloy								READ	
frmReference	AlloyType								READ	4
frmReference	CAAction								WRITE	
frmReference	CAComplaint								WRITE	
frmReference	CARequest								WRITE	
frmReference	CAStatus								WRITE	
frmReference	CalendarEventCode								WRITE	
frmReference	Cert								WRITE	
frmReference	Country								WRITE	1
frmReference	CreditCode								WRITE	
frmReference	CreditReasonCode								WRITE	
frmReference	Currency								WRITE	
frmReference	CustClass								WRITE	
freeshar	DieOyeeCycle		\sim	-	-				NONE	

• *Production postings can now be searched on the Post Production screen by Die, Customer, or Part Number.

SO - Item		Custome	r 18000	~
Die	02386	Par	t .125 .500	
Order Len		Extrude Ler	1	
Alloy/Temper		Finisł	1	i.

Remember that you can search SO, SO Item, Lot in the 'Good Pieces' section.

- *Columns can now be sorted in the grid on the Die Oven Schedule screen.
- *Selected Items can now be duplicated at Order Entry. Right click on the left of the item row (in the grey area) to duplicate that item.

	Item	Part	Quantity	Uni
		1 AX-11030	1000	Pie
*	Du Du	plicate this Row	2	0
	× De	lete Row		

• *Selected Items within a Sales Order can be deleted using the Delete Sales Order screen.

Sales Order	s Rev	view	More Info	rmation		
				0	Proceed to O	rder Review 🗙
					Theced to o	and the state of t
nportant	Infor	mat	ion			
eleted Sales	Orders c	anno	t be recover	red. This is a perman	ent and non-r	eversible action.
onsider creati	na a bao	ckup o	f vour EPICS	S database before pro	ceedina.	
or a sales ord		181.382	1.775-10.80 AVE	and a second second second		
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2. Have						
elect Sale	es Ord	der l	tems			
Delete Sa	les Orde	er:		Item:		
0.0.1.						
Delete se	ected ite	ems th	om Sales Urd	der: 13252		
A second			-			- Anna
A second			and and			
-						
Delete Comp	leted Si	ales ()rders			
	-	ales (S	formation		
	-		S	formation	X Delete Se	elected Orders
d Sales Orde	rs Re	eview	More Inf	[X Delete Se	
l Sales Orde	rs Re	eview	More Inf	[X Delete Se	elected Orders
i Sales Orde Velete Se	rs Re	eview d Sa	More Inf	er Items	X Delete Se	elected Orders
i Sales Orde Delete Se Sales Or	rs Re	eview d Sa em (More Inf	er Items		elected Orders
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• *Prices can be replaced with a specific value on the Adjust Prices screen.

Prices can now be adjusted (same as before), replaced, or replaced but retain the original price conversion.

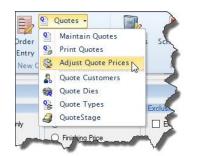
Adjustment Type	REPLACE - Replace current price wi	th entered price and price unit	 Price 1.25 	Unit LB 🗸
	ADJUST - Adjust selected prices by t	the entered amount		
pply Change	REPLACE AND CONVERT - Replace REPLACE - Replace current price wit	e current price with entered price conver	ted to current price u	nit
Choose GL Code	Choose Progress	Choose Price Type	Exclusion	
GL Code EXT	RU 🗸 🔿 Unshipped Items (Only Base Price	Exclude p	rices changed in the last
	All Open Items	O Finishing Price	0 ‡	days
		O Variable Price		

• *Copy and Paste right-click options have been added to data fields.

• *Tickets from a cancelled order can now be moved into Inventory when cancelling. Double-click the 'Tickets In-house' field to void the existing tickets and then create Stock Inventory tickets in their place.

	s Review	Restore Sales Ord	lers			
Refresh	_			0	Cancel Selected Ite	ems ×
Canaal Ca	looted Co	ales Order Items				
Jancel Se	rected Sa	ales Order items	5			
Sales Or	der Item C	Order Type Custome	er Status Last Ac	tivity		
Selected:	0	Available: 0				
Jelected.	0	Available.				
tems that	Cannot B	e Cancelled				
	Item Item	Status Rack Count	Tickets In-house	Tickets Shipped	Invoice Count	
Sales Order		Contraction of the second s				
Sales Order 12928	17 C	0	N 1	0	0	
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• *Quote prices can be mass-updated now the same as standard Sales Order prices. The 'Adjust Quote Prices' screen works just as the Adjust Sales Order Prices screen.



- Select multiple items at once on the Adjust Price screens by mouse clicking and dragging over multiple checkboxes at once to check or uncheck the items.
- Crystal XI-R2 Report Viewer support has been added to be used with reports with images to avoid memory issues with the current 13 viewer. This is to be used with image laden reports only and requires that the report file name contain "XI".

The Crystal XI-R2 runtime can be downloaded from the <u>Support - V8</u> <u>Downloads</u> page of our website and must be installed on each workstation or terminal server that will be running reports with the XI-R2 viewer.

- Voiding Stock tickets will now require 'Allow Delete' permission on the Maintain Stock Inventory screen.
- Double-clicking on a specific department row on the 'Departments' tab of the Sales Order screen will now take you to view/edit the SO Item's production postings for that selected department.
- Tooltips have been added to explain why fields are color-coded throughout EPICS. Hover over the color-coded field to see the tool-tip.
- The configuration setting *gProdOverrideLotNumber* has been added to allow the manual editing of lot numbers on the Post Production screen.
- When receiving billet from a PO, do not allow Alloy, Alloy Type, Diameter, or Length to be changed.
- Add 'Save Data to File' button to Lookup Table screen (this duplicates the right-click function for the same operation).
- When planning workorders, show only die copies that are assigned to "All' or the currently selected plant.
- Display oven note on tooltip of the Die and Die Copy columns of the 'Oven Contents' tab on the Die Oven Schedule screen.

Oven	Position	Die	Сору	Scheduled	Shift	Seq	Cycle Hours	Max Hours	Time In	Unload
	1	02911	2	08/05/2015	1	1	4.5	8	08/17/2015 11:51 AM	
~1	1	01680	1	08/05/2015	1	2	4.5	8	08/17/2015 11:52 AM	
C1	1	02201	7	10/22/2015	1	6	4	8	10/28/2015 02:06 PM	
		02386 N		11/11/2015	4		4		12/02/2015 03:56 PM	

- Display running total weight as tickets are scanned on Enhanced Shipping screen.
- Search the Configuration Screen for certain settings by keyword. A new Category called 'Search Results' has been added, so that when you type a key word in the 'Search' field on the top right hand side of the screen, you will be able to see all of the results witin the Search Results Category. You can even change the settings while viewing them in the Search Results Category.

- FIX: When building a Master Workorder, allow items of the same length to be combined even if the lengths are stored in different formats.
- FIX: Use selected duplex settings when sending workorders directly to the printer.
- FIX: Correct total weight calculation on the Order Inquiry screen.
- FIX: Allow the editing of the User Field layout on the Print New Tickets screen.
- FIX: Include the 'Added Length' from the Customer Part screen when displaying the Total Price information on both the Order Entry and the Maintain Quotes screens.
- FIX: Allow adding reports to the Ribbon on Oracle database.
- FIX: Eliminate the Null Reference Exception when the Discounts and Surcharges button is pressed before the length is selected at Order Entry.
- FIX: Do not allow a ticket to be voided if it is locked for editing by another user.
- FIX: Enable auto-refresh for reports.
- FIX: Capture correct lot number at production when a user replaces one item with another on the Post Production screen.
- FIX: Allow normal right-click options on the Press Schedule tab of the Post Production screen.
- FIX: Correct the problem of updating field names for User Note fields on the Screen Layout Designer.
- FIX: Correct the issue when renaming unused fields on the Screen Layout Designer.

That's a big update for a minor release. Be sure to download soon!



Reserve Your EUC 2016 Room

Reserve your room

now! We are headed to the <u>Fort Lauderdale Marriott</u> <u>Pompano Beach Resort &</u> <u>Spa</u> in Pompano Beach, Florida.

You can reserve your room now! Make your <u>RESERVATION</u> soon as rooms will be limited and will probably go fast. If you prefer to call, *you can call*



(855) 954-4680 Monday-Friday between the hours of 9 AM – 5 PM EST.



Use the phrase 'Foy EPICS User Conference' when calling.

Rooms are held at the special conference rate of **\$219 per night** and are available **April 2nd – 7**th.

This is an absolutely beautiful resort right on Pompano Beach with excellent facilities. It's the perfect place to catch up with old friends, make new friends, and get all the important EPICS updates. So hurry and make your hotel <u>RESERVATION</u> now!

Foy Inc Holiday Schedule

The entire crew here at Foy Inc would like to wish you a Merry Christmas and a Happy New Year!

Our office will be CLOSED: December 24th - January 1st

We will re-open on January 4th.

Merry CHRISTMAS AND A HAPPY New Year

EPICS Training Opportunities



Take advantage of the opportunity to have your EPICS Administrator and key users trained thoroughly on EPICS V9. We are ready for you to <u>upgrade</u> and send a crew for training!

EPICS classroom training sessions are held at the Foy Inc offices in Farmersville, Texas. The next available V9 classes are scheduled for **January 25-28**, **February 15-18**, and **April 18-21**. You can always view training class availability on our <u>Training Classes</u> webpage.



EPICS Customer List

On any given day EPICS is helping over 15,000 people at around 100 extrusion plants around the world.

Aacoa Extrusions - Niles, Michigan Aerolite Extrusion - Youngstown, Ohio Alenco – Bryan, Texas Almag Aluminum Inc. - Brampton, Ontario Almax Aluminium - Brisbane, Australia Altec - Jeffersonville, Indiana Aluminio de Baja California (ABC) – Tijuana, Mexico Aluminio de Centro América - San Salvador, El Salvador Aluminio Del Caribe- San Juan, Puerto Rico Aluminum Extrusions Inc - Senatobia, Miss. American Aluminum Extrusions - Canton, Ohio American Aluminum Extrusions - Beloit, WS American Aluminum Extrusions - Roscoe, Illinois Anaheim Extrusions (UMEX) - Anaheim, California APEL Extrusions Ltd. - Calgary, Alberta APEL Extrusions - Coburg, Oregon Apex Aluminum Extrusions - Langley, BC, Canada Arch Aluminum - Miami, Florida Architectural & Metal Systems - Cork, Ireland Ascend Custom Extrusions – Wylie, Texas Astro Shapes - Struthers, Ohio Benada Aluminum – Medley, Florida Bristol Aluminum - Levittown, Pennsylvania Briteline Extrusions - Summerville, S. Carolina BRT Extrusions - Niles, Ohio CanArt – Brampton, Ontario Capral Extrusions - Angaston, Australia Capral Extrusions - Penrith, Australia CanArt - Tecumseh, Ontario Central Aluminum - Columbus, Ohio Claridge Products - Harrison, Arkansas Crown Extrusions, Chaska, Minnesota Crystal Extrusion Systems - Union, Missouri DeeZee. Inc - Des Moines. Iowa Extrudex - Weston, Ontario Extrudex - Berniéres, Quebec Extrudex - North Jackson, Ohio FISA – Guayaquil, Ecuador Frontier Aluminum - Corona, California G. James - Brisbane, Australia G. James - Sydney, Australia Hulamin - Pietermaritzburg, South Africa Hulamin – Capetown, South Africa Hulamin – Olifantsfontein, South Africa Independent Extrusions (INEX) - Hamilton, New Zealand Independent Extrusions (INEX) - Brisbane, Australia Independent Extrusions (INEX) - Melbourne, Australia International Extrusions - Garden City, Michigan International Extrusion Corp. (UMEX) - Waxahachie, Texas Jalex – Kingston, Jamaica

> **Foy Inc 111 Farmersville Pkwy, Suite 100 Farmersville, TX 75442** Phone: 972-782-7282 Fax: 972-782-7130

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Keymark Corporation - Fonda, New York Keymark Corporation - Lakeland, Florida Keymark Corporation - Orlando, Florida MI Metals, Inc - Smyrna, Tennessee MI Metals, Inc - Millersburg, Pennsylvania MI Metals, Inc - Oldsmar, Florida MI Metals, Inc - Prescott Valley, Arizona MI Windows and Doors - Carrollton, Texas Michigan Extruded Aluminum - Jackson, Michigan Midwest Aluminum - Withee, Wisconsin National Aluminum Ltd (NALCO)- Hamilton, New Zealand Nanshan America - Lafayette, Indiana Nigalex - Lagos, Nigeria Non-Ferrous Extrusion - Houston, Texas Oldcastle (Vista Wall Arch. Products) - Midway, Tennessee Oldcastle (Vista Wall Arch. Products) - Terrell, Texas Orrvilon (Holtec) - Orrville, Ohio Patrick Metals (UMEX) - Mishawaka, Indiana Pennex - Leetonia, Ohio Pennex - Wellsville, Pennsylvania Perfiles de Aluminio - San Juan, Puerto Rico Postal Aluminum – – Cassopolis, Michigan Press Metals - Cumming, Georgia Pries Enterprises - Independence, Iowa PT Alumindo Perkasa - Jakarta, Indonesia PT Indal - Surabaya, Indonesia Profile Extrusions - Rome, Georgia Profile (RJS Precision Ext.) - Phoenix, Arizona Schimmer Metal - Bangkok, Thailand Selaco Aluminium - Johar, Malaysia Service Center Metals - Prince George, Virginia Sierra Aluminum - Fontana, California Sierra Aluminum - Riverside, California Silver City Aluminum -- Taunton, Mass Spectra Aluminum - Bradford, Ontario Star Extruded Shapes, Canfield, Ohio Superior Extrusion - Gwinn, Michigan Superior Metal Shapes - Chino, California Tecnoglass - Barranquilla, Columbia Taber Extrusions - Gulfport, Mississippi Taber Extrusions - Russellville, Arkansas Tifton Extrusions - Tifton, Georgia Tri-City Extrusion - Bristol, Tennessee Tubelite - Reed City, Michigan Universal Molding (UMEX) - Downey, California Vitex - Franklin, New Hampshire Wakefield Engineering - Pelham, New Hampshire Western Extrusion - Carrolton, Texas Zarbana Industries - Columbiana, Ohio

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