



FOY'S EPICS EVENTS

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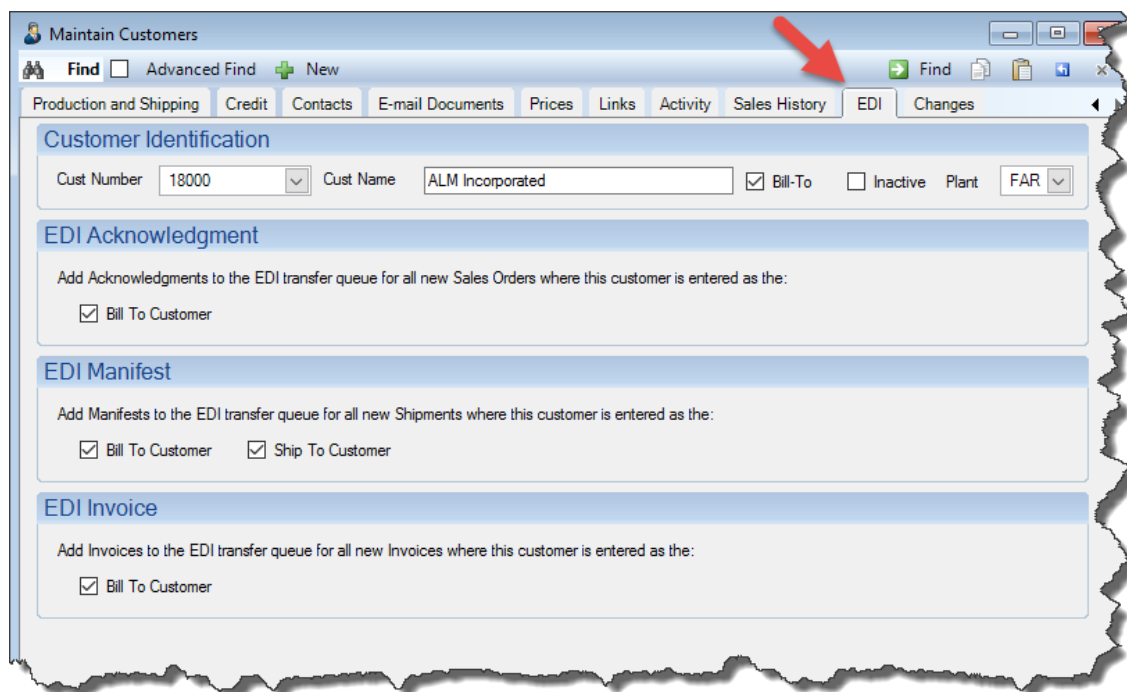
9.5 Available with EDI

Some customers are requiring the electronic transmission of documents like the Order Acknowledgment, Shipping Manifest, and Invoice. EPICS now has the capability to flag customers who require this interchange, and then automatically queue the desired documents for transfer. EPICS will generate the document output into a file that can then be picked up and transformed by a third-party EDI provider. The third-party provider will conform the data to the customer's specifications and transmit the data to the customer.

We have provided detailed step by step instructions for enabling EDI in the EPICS Help documentation. Here is a simple overview:

There is a new configuration setting to enable EDI functionality. There are multiple configuration settings for each document type (acknowledgment, manifest, invoice) concerning where to store the EDI output information, what view to use to generate the output, how often the export routine should run, and what format the output should be generated in.

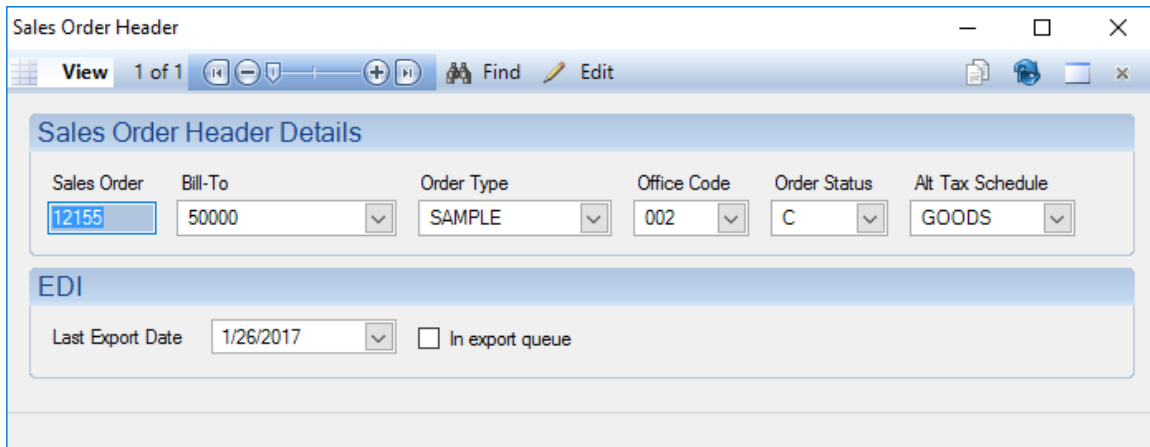
Once the export service has been downloaded from our website and installed and set up, and the configuration settings within EPICS have been defined, you can begin flagging the customers that require EDI. The customer below, ALM Incorporated, has been flagged to export all documents.



The screenshot shows the 'Maintain Customers' window in EPICS. The 'EDI' tab is selected in the navigation bar, indicated by a red arrow. The window displays the following settings for customer ALM Incorporated (Cust Number 18000):

- Customer Identification:** Cust Number 18000, Cust Name ALM Incorporated, Bill-To, Inactive, Plant FAR.
- EDI Acknowledgment:** Add Acknowledgments to the EDI transfer queue for all new Sales Orders where this customer is entered as the: Bill To Customer.
- EDI Manifest:** Add Manifests to the EDI transfer queue for all new Shipments where this customer is entered as the: Bill To Customer, Ship To Customer.
- EDI Invoice:** Add Invoices to the EDI transfer queue for all new Invoices where this customer is entered as the: Bill To Customer.

Whenever an acknowledgment is printed (changed from status A to B) in EPICS for ALM Incorporated as the Bill To Customer, EPICS immediately queues the document for EDI export. The next time the EDI export service runs, the document will be exported using the specified view and placed in the appropriately designated folder. This removes the document from the queue within EPICS and marks the date it was exported, as seen in the Sales Order header below:



Sales Order Header

View 1 of 1 Find Edit

Sales Order Header Details

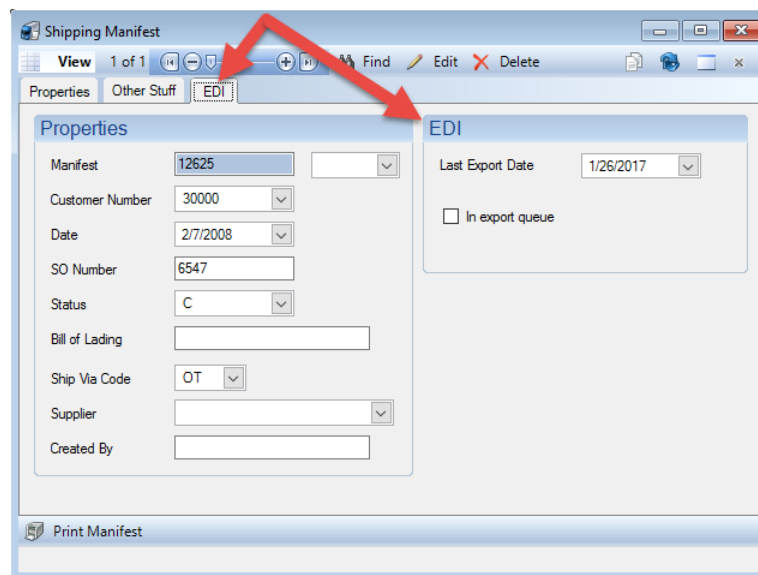
Sales Order	Bill-To	Order Type	Office Code	Order Status	Alt Tax Schedule
12155	50000	SAMPLE	002	C	GOODS

EDI

Last Export Date: 1/26/2017 In export queue

The third-party provider will then pick up the output, transform it based on the customer's specifications, and send it to the customer.

The same process is true for the Manifest and Invoice, with the same visibility:



Shipping Manifest

View 1 of 1 Find Edit Delete

Properties Other Stuff EDI

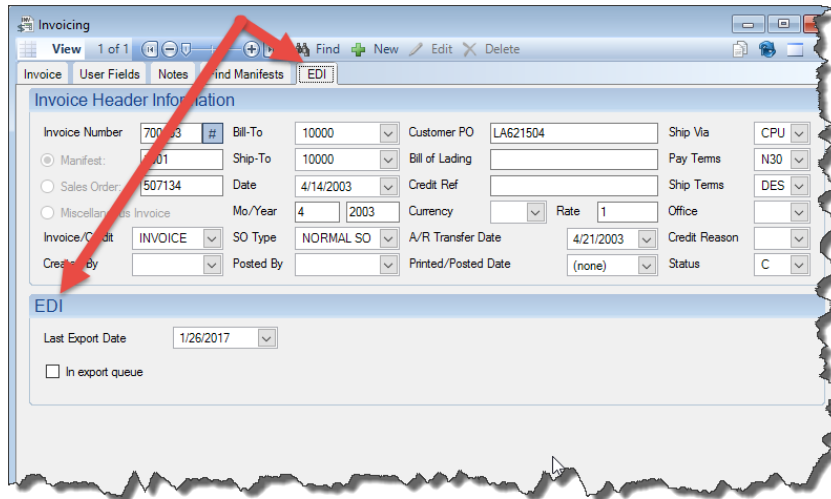
Properties

Manifest	12625
Customer Number	30000
Date	2/7/2008
SO Number	6547
Status	C
Bill of Lading	
Ship Via Code	OT
Supplier	
Created By	

EDI

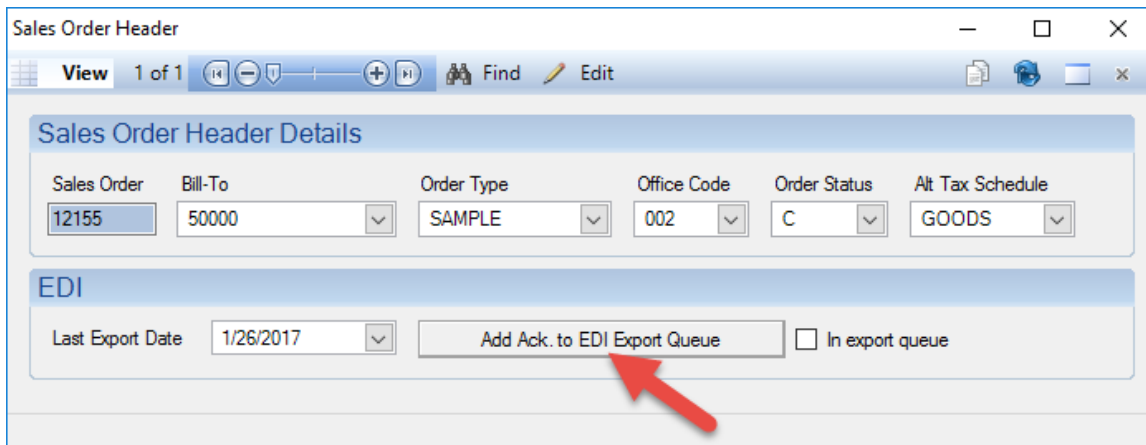
Last Export Date: 1/26/2017 In export queue

Print Manifest



Customers may on rare occasion request that a document be re-sent via EDI. To enable the ability to manually re-queue a document to be re-sent the next time the EDI Export Service runs, you will need to set gEDI_EnableManualExport to 'YES'. It is set to 'NO' by default. Setting this to 'YES' will enable a manual re-queuing button on the same screens depicted above.

Below is an example of the SO Header now enabled to manually re-queue the acknowledgment.



Clicking on the 'Add Ack. to EDI Export Queue' button will queue up the document again and flag the 'In export queue' checkbox. Notice it also changes the button to 'Remove Ack. from EDI Export Queue'. Seen on next page:

Sales Order Header

View 1 of 1 Find Edit

Sales Order Header Details

Sales Order	Bill-To	Order Type	Office Code	Order Status	Alt Tax Schedule
12155	50000	SAMPLE	002	C	GOODS

EDI

Last Export Date: 1/26/2017

Remove Ack. from EDI Export Queue In export queue

FOY INC will assist in writing the views required to generate the EDI output for each document. Please keep in mind, however, that this is beyond our standard support policy, so there would be a support fee of \$150.00 per hour with a one hour minimum. There is no charge for the EPICS EDI features themselves.

Feel free to [contact us](#) if you have customers requiring EDI and you do not already have a solution, or if you have any questions in general. We have spoken with a number of third-party providers while developing the functionality, and we'd be happy to pass their information on to you.

Support for XP and Windows Server 2003

Thank you to all of those who responded to our recent survey regarding the use of XP machines and Windows Server 2003. We are always striving to offer our valued customers cutting edge solutions. This means we have to stay on the forefront of available technology. As you can see on our [Supported Platforms](#) page, Microsoft completely retired support for XP back in 2014 (mainstream support retired in 2009). Support for Windows Server 2003 was terminated in 2015 (mainstream support terminated in 2010).

EPICS V9 has been available since 2014. We have been happy to support XP and Windows Server 2003 for as long as possible while our customers have made the transition. In order for us to continue to use the latest Microsoft framework and development tools, we will need to cease support for XP and Windows Server 2003, as they will no longer be supported by Microsoft's platforms going forward.

Effective August 1st, 2017 – FOY INC will no longer support Windows XP or Windows Server 2003. If you are using XP machines as thin clients, connecting remotely to a server, you should still be able to use them in this capacity. This would only pertain to XP machines running EPICS natively.

Special Conference Drawing

We need your input and time is running out!

Thank you for those who have already submitted EUC 2017 topic suggestions. This automatically enters you into a special prize drawing this year. We have to lock the topics in very soon, and we are almost there. This leaves you with a two-week window to register for the drawing by providing your topic suggestion. After **February 17th**, we will still take your suggestions, but you will not be eligible for the prize drawing.

So, [send us those suggestions](#) soon and get entered for a special prize! Just think, you could win two prizes at this year's conference!



EUC 2017 Registration

Registration for EUC 2017 is open and the conference will be here before you know it! Please [Register Now](#). Use the access code 'austin'. The registration and hotel cutoff date is **March 20th**.

Visit our [Conference Website](#) for more details. Conference topics will be posted soon.



The conference will be held April 9th – 12th at the [Four Seasons](#) in Austin, Texas.

Be sure to reserve your hotel room(s) now! Rooms are blocked off for April 8th – April 12th at the conference discount rate of \$259.00 per night. Again, the cutoff date is **March 20th** and rooms **will be limited**.

Call 1-512-685-8100 and mention '**EPICS User Conference 2017**'.

We can't wait to see you there! [Register Now](#). Access code '**austin**'.

EPICS Training Opportunities

Be sure to have your EPICS Administrator and key users trained thoroughly on EPICS V9.

EPICS classroom training sessions are held at the Foy Inc offices in Farmersville, Texas. The next available V9 classes are scheduled for **February 20-23**, **March 13-16**, and **May 15-18**. You can always view training class availability and cost information on our [Training Classes](#) webpage.

If you are interested in a two-day Reports training class working with the EPICS database, please let us know by calling 972-782-7282 or emailing us at info@foyinc.com. We schedule the Reports classes on demand.



EPICS Customer List

*On any given day
EPICS is helping over 15,000 people
at 100 extrusion plants around the world.*

Aacoa Extrusions – Niles, Michigan
 Aerolite Extrusion – Youngstown, Ohio
 Almag Aluminum Inc. – Brampton, Ontario
 Almax Aluminium – Brisbane, Australia
 Altec – Jeffersonville, Indiana
 Aluminio de Baja California (ABC) – Tijuana, Mexico
 Aluminio de Centro América – San Salvador, El Salvador
 Aluminum Extrusions Inc – Senatobia, Miss.
 American Aluminum Extrusions – Canton, Ohio
 American Aluminum Extrusions – Beloit, WS
 American Aluminum Extrusions – Roscoe, Illinois
 Anaheim Extrusions (UMEX) – Anaheim, California
 APEL Extrusions Ltd. – Calgary, Alberta
 APEL Extrusions Ltd. – Coburg, Oregon
 Apex Aluminum Extrusions – Langley, BC, Canada
 Arch Aluminum – Miami, Florida
 Architectural & Metal Systems – Cork, Ireland
 Ascend Custom Extrusions – Wylie, Texas
 Astrex Inc – Lake Shore, Ontario
 Astro Shapes – Struthers, Ohio
 Benada Aluminum – Sanford, Florida
 Bristol Aluminum – Levittown, Pennsylvania
 Briteline Extrusions – Summerville, S. Carolina
 BRT Extrusions – Niles, Ohio
 CanArt – Brampton, Ontario
 CanArt – Windsor, Ontario
 Capral Extrusions – Angaston, Australia
 Capral Extrusions – Penrith, Australia
 Central Aluminum – Columbus, Ohio
 Claridge Products – Harrison, Arkansas
 Crown Extrusions - Chaska, Minnesota
 Gateway Extrusions, Ltd – Union, Missouri
 DeeZee, Inc – Des Moines, Iowa
 Extruders - a division of Tower – Wylie, Texas
 Extrudex – Weston, Ontario
 Extrudex – Berniérés, Quebec
 Extrudex – North Jackson, Ohio
 FISA – Guayaquil, Ecuador
 Frontier Aluminum – Corona, California
 G. James – Brisbane, Australia
 G. James – Sydney, Australia
 Hulamin – Pietermaritzburg, South Africa
 Hulamin – Capetown, South Africa
 Hulamin – Olifantsfontein, South Africa
 Independent Extrusions (INEX) – Hamilton, New Zealand
 Independent Extrusions (INEX) – Brisbane, Australia
 Independent Extrusions (INEX) – Melbourne, Australia
 International Extrusions – Garden City, Michigan
 International Extrusions (UMEX) – Waxahachie, Texas
 Jalex – Kingston, Jamaica
 Keymark Corporation – Fonda, New York
 Keymark Corporation – Lakeland, Florida
 Keymark Corporation – Orlando, Florida
 MI Metals, Inc - Smyrna, Tennessee
 MI Metals, Inc – Millersburg, Pennsylvania
 MI Metals, Inc – Oldsmar, Florida
 MI Metals, Inc – Prescott Valley, Arizona
 MI Windows and Doors – Carrollton, Texas
 Michigan Extruded Aluminum – Jackson, Michigan
 Midwest Aluminum – Withee, Wisconsin
 Nanshan America – Lafayette, Indiana
 Nigalex – Lagos, Nigeria
 Non-Ferrous Extrusion – Houston, Texas
 Oldcastle Building Envelope – Midway, Tennessee
 Oldcastle Building Envelope – Terrell, Texas
 Orrvilon (Holtec) – Orrville, Ohio
 Patrick Metals (UMEX) – Mishawaka, Indiana
 Pennex – Leetonia, Ohio
 Pennex – Wellsville, Pennsylvania
 Perfiles de Aluminio.– San Juan, Puerto Rico
 Ply Gem Extrusion– Bryan, Texas
 Postle Aluminum – Cassopolis, Michigan
 Press Metals – Cumming, Georgia
 Pries Enterprises – Independence, Iowa
 PT Alumindo Perkasa – Jakarta, Indonesia
 PT Indal – Surabaya, Indonesia
 Profile Extrusions – Rome, Georgia
 Profile (RJS Precision Ext.) – Phoenix, Arizona
 Schimmer Metal – Bangkok, Thailand
 Selaco Aluminium – Johar, Malaysia
 Service Center Metals – Prince George, Virginia
 Shoals Extrusion – Florence, Alabama
 Sierra Aluminum – Fontana, California
 Sierra Aluminum – Riverside, California
 Silver City Aluminum -- Taunton, Mass
 Spectra Aluminum – Bradford, Ontario
 Star Extruded Shapes - Canfield, Ohio
 Sun Valley - Los Angeles, California
 Superior Extrusion – Gwinn, Michigan
 Superior Metal Shapes – Chino, California
 Tecnoglass – Barranquilla, Columbia
 Taber Extrusions – Gulfport, Mississippi
 Taber Extrusions – Russellville, Arkansas
 Tifton Aluminum Extrusions – Tifton, Georgia
 Tri–City Extrusion – Bristol, Tennessee
 Tubelite – Reed City, Michigan
 Universal Molding (UMEX) – Downey, California
 Vitex – Franklin, New Hampshire
 Wakefield-Vette – Pelham, New Hampshire
 Wakefield-Vette – Withee, Wisconsin
 Western Extrusion – Carrollton, Texas
 Zarbana Industries – Columbiana, Ohio

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