



# *FOY'S EPICS EVENTS*

## **In this issue:**

EPICS USER CONFERENCE 2020 – APRIL 5-8 – FORT WORTH, TEXAS .....	2
EPICS UPDATE 9.12.1 – A MAJOR MINOR UPDATE .....	3
FOY INC AT ET '20.....	4
ANDROID MOBILE APP RELEASED .....	5
EPICS TRAINING OPPORTUNITIES.....	5
EPICS CUSTOMER LIST .....	6

## EPICS User Conference 2020 – April 5-8 – Fort Worth, Texas



The conference is only one month away. **Early registration ends March 13<sup>th</sup>. [Register now](#)**. Also be sure to [reserve your room](#) at the Worthington Renaissance Hotel. The discounted rate of \$179 is available only through March 13<sup>th</sup>.

Come to the User Conference to meet other people in the industry facing the same daily challenges as you, exchange ideas and become better at what you do. Learn about the latest EPICS features and contribute to the ongoing improvement of EPICS for the future. Meet the Foy Inc team and share your ideas.

EPICS is a big topic, and the [topics discussed](#) will cover a broad span of what EPICS users are doing. Topics include Die Management, Administration, Thermal Assemblies, Power BI, ERP integration, the growing threat of Ransomware and Cyber Attack, ever-popular Tips and Tricks, and much more. Stay for [Training Day](#) on Wednesday to dig deeper into new features and other topics.

Fort Worth is a city with a lot to offer. You may want to consider coming a day early or staying an extra day to take in the variety of culture and entertainment. The Worthington Hotel is in downtown Fort Worth at the top of [Sundance Square](#). A number of entertainment options ranging from movie theaters to the [Bass Performance Hall](#), and awesome restaurants and clubs are literally just steps away. Just a short ride away are world-class [museums](#), the [Fort Worth Stockyards](#), and [Billy Bob's Texas](#) the world's largest honky-tonk.

We hope to see you in Fort Worth. Remember to register by March 13<sup>th</sup>.

## EPICS Update 9.12.1 – A major Minor update

This is a minor update, but there is a lot to see here. Wishlist item #14 with the ability to see scrap history on the Part screen is in this update. You will find 18 new items here and a number of fixes. Here is the full list...

- \*[2019 #14] Display lifetime and last 12 months downstream scrap percentage on the customer part screen
- Added new Cutting List Calculator screen (Administrator/Utilities menu)
- Added tooltips to the Mobile Inventory screen
- Added Plant Filter to the Die Correction Schedule & Die Correction Screens
- Replaced 'Die Information' panel with a die information grid that displays die data from all presses
- Added the ability to change the location of Racks/Tickets on the Mobile Inventory screen by scanning them at the new location
- Added the Batch ID to the Paint Consumables tab on the Post Production screen
- Added Machine and Shift changes to the Departments & Machines change log
- Added Description column to the dropdown for ReqDtCode on the Sales Order Entry screen
- Added the ability to use the EDI Export service to export files to the .txt format
- Clicking the "Estimate Weight Total" on the components tab of the Parts screen will also calculate the extruded wt/ft and apply this weight to AltPrintWt of assembly
- Kit/Assembly orders can now be entered using a different length than is saved with the part with component lengths adjusted accordingly
- Added a message listing details when trying to delete a User List that is currently attached to one or more controls.
- Added icons to the right-click menu on the Screen Layout Designer
- On the Screen Layout Designer, added the ability to hold Ctrl key and use arrow keys to move fields by a single pixel at a time
- Changed behavior of Die Correction Task lookup table to make it more clear that Die Override Status is dependent on the CompleteTaskFlag being checked.
- Decimal inches now round to 6 decimals instead of 3 (or nearest 1/64<sup>th</sup>)
- On the Notes & Alerts screen, changing the Text Style will change the note textbox to match the chosen style
- Fix: Fixed fields were mistakenly showing as being required when editing required fields on frmShiftProd
- Fix: Fixed an unhandled exception that occurred when using some images as die thumbnails.
- Fix: Eliminated an error that occurred when creating stock tickets from a rack
- Fix: Prevented errors being created by the notifications feature when database connection is lost

- Fix: Fixed placement of 'Special Considerations' group box on the Edit Lookup Tables screen
- Fix: Eliminated an exception that occurred when using Text Styles with a transparent background
- Fix: Eliminated an exception that occurred when importing Paint Inventory
- Fix: On SO Item Price screen, PricePerWt will no longer show as NULL when price is 0
- Fix: Corrected several Label IDs to improve translations
- Fix: Prevented an issue where tabbing through User Fields that use custom lists would ignore your tab ordering
- Fix: Prevented an issue where moving controls on the screen layout designer with the arrow keys would sometimes change focus to other screens
- Fix: Eliminated an exception that occurred when using a blank start or end date on the Departments & Machines chart tab
- Fix: Update remaining stock correctly after filling an item that was partially pre-allocated
- Fix: Update remaining stock correctly after pre-allocating to the same item multiple times

## Foy Inc at ET '20



Plans are underway for ET'20, the 2020 Extrusion Technology conference held every four years. This conference brings together extruders from all over the globe, where they can hear scores of technical papers presented by industry leaders and academic scholars. We at Foy Inc will be among the presenters. Look for our two presentations: *Maintaining Traceability of Extruded Lots* and *The Benefits of Barcode and RFID Scanning in Managing Extrusion Production Information*.

Of course, we will be exhibiting at the massive Expo that is a major part of the conference. Foy Inc has had a booth at every ET session since 1980. **Please come by and see us in booth P908** at the main entrance. We look forward to seeing you.

## Android Mobile App Released

EPICS Mobile is now available for Android barcode scanners. The app includes Shipping, Physical Inventory and Maintaining Rack Location. Please let us know if you are interested. We will help you get started.

The many benefits to scanning include greatly increased productivity and accuracy. If you are not currently scanning for production posting, packing tickets, shipping and rack maintenance, you should give this some special consideration. Give us a call to talk about it.



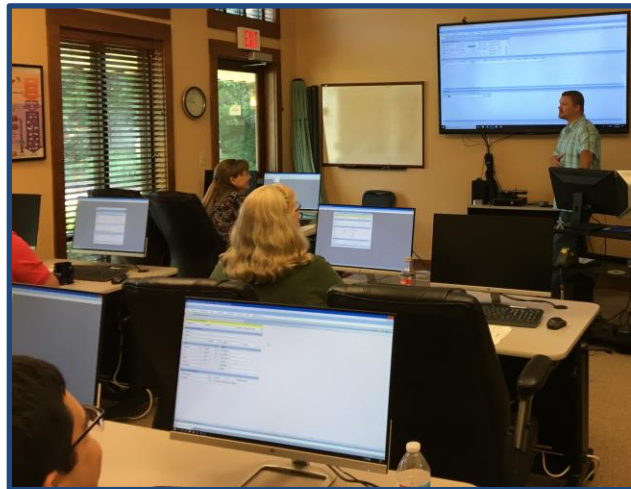
Microsoft has discontinued its Windows Mobile operating system. If you are currently running Windows Mobile on your scanners, it is time to consider when you will make the switch to Android. For more information please see [this FAQ from Microsoft](#).

## EPICS Training Opportunities

Improve knowledge, skills and productivity with **EPICS Training**. Send your EPICS Administrator and key users to be thoroughly trained on EPICS V9. Classroom training sessions are held almost monthly at the Foy Inc offices in Farmersville, Texas.

The next available V9 classes are scheduled for ~~April 20-23~~ (full) and **June 22-25**. You can always view training class availability and cost information on our [Training Classes webpage](#).

We also offer a two-day **Report Writing** training class working with the EPICS database. These classes are scheduled on demand. If you are interested, please let us know by calling 972-782-7282 or emailing us at [info@foyinc.com](mailto:info@foyinc.com).



## EPICS Customer List

*On any given day  
EPICS is helping over 15,000 people  
at over 100 extrusion plants around the world.*

Aacoa Extrusions – Niles, Michigan  
 Aerolite Extrusion – Youngstown, Ohio  
 Almag Aluminum Inc. – Brampton, Ontario  
 Almax Aluminium – Brisbane, Australia  
 Altec – Jeffersonville, Indiana  
 Aluminio de Baja California (ABC) – Tijuana, Mexico  
 Aluminios de Puerto Rico – Humacao, Puerto Rico  
 Aluminio de Centro América – San Salvador, El Salvador  
 Aluminum Extrusions Inc – Senatobia, Miss.  
 American Aluminum Extrusions – Canton, Ohio  
 American Aluminum Extrusions – Beloit, WS  
 American Aluminum Extrusions – Roscoe, Illinois  
 Anaheim Extrusions (UMEX) – Anaheim, California  
 APEL Extrusions Ltd. – Calgary, Alberta  
 APEL Extrusions Ltd. – Coburg, Oregon  
 Apex Aluminum Extrusions – Langley, BC, Canada  
 Architectural & Metal Systems – Cork, Ireland  
 Astrex Inc – Lake Shore, Ontario  
 Benada Aluminum – Sanford, Florida  
 Bristol Aluminum – Levittown, Pennsylvania  
 Briteline Extrusions – Summerville, S. Carolina  
 BRT Extrusions – Niles, Ohio  
 CanArt – Brampton, Ontario  
 CanArt – Windsor, Ontario  
 Capral Extrusions – Angaston, Australia  
 Capral Extrusions – Penrith, Australia  
 Central Aluminum – Columbus, Ohio  
 Claridge Products – Harrison, Arkansas  
 Crown Extrusions - Chaska, Minnesota  
 Gateway Extrusions, Ltd – Union, Missouri  
 DeeZee, Inc – Des Moines, Iowa  
 Dependable Anodizing – Markham, Ontario  
 Extruders - a division of Tower – Wylie, Texas  
 Extrudex – Weston, Ontario  
 Extrudex – Bernières, Quebec  
 Extrudex – North Jackson, Ohio  
 Extrum – Chaloma, Honduras  
 FISA – Guayaquil, Ecuador  
 Frontier Aluminum – Corona, California  
 G. James – Brisbane, Australia  
 G. James – Sydney, Australia  
 Hulamin – Pietermaritzburg, South Africa  
 Hulamin – Capetown, South Africa  
 Hulamin – Olifantsfontein, South Africa  
 Independent Extrusions (INEX) – Hamilton, New Zealand  
 Independent Extrusions (INEX) – Brisbane, Australia  
 Independent Extrusions (INEX) – Melbourne, Australia  
 International Extrusions – Garden City, Michigan  
 International Extrusions (UMEX) – Waxahachie, Texas  
 Jordan Aluminum Company – Memphis, Tennessee  
 Keymark Corporation – Fonda, New York  
 Keymark Corporation – Lakeland, Florida  
 Keymark Corporation – Orlando, Florida  
 Mayne Inc. – Langley, British Columbia  
 MI Metals, Inc. – Millen, Georgia  
 MI Metals, Inc – Oldsmar, Florida  
 MI Metals, Inc – Prescott Valley, Arizona  
 MI Metals, Inc - Smyrna, Tennessee  
 MI Windows and Doors – Carrollton, Texas  
 Michigan Extruded Aluminum – Jackson, Michigan  
 Midwest Aluminum – Withee, Wisconsin  
 Mountain Ridge Metals – Millersburg, Pennsylvania  
 Nanshan America – Lafayette, Indiana  
 Nigalex – Lagos, Nigeria  
 Non-Ferrous Extrusion – Houston, Texas  
 Oldcastle Building Envelope – Midway, Tennessee  
 Oldcastle Building Envelope – Terrell, Texas  
 Orrvilon (Holtec) – Orrville, Ohio  
 Patrick Metals (UMEX) – Mishawaka, Indiana  
 Peerless Products, Fort Scott, Kansas  
 Pennex – Leetonia, Ohio  
 Pennex – Wellsville, Pennsylvania  
 Perfiles de Aluminio.– San Juan, Puerto Rico  
 Ply Gem Extrusion– Bryan, Texas  
 Postle Aluminum – Cassopolis, Michigan  
 Press Metals – Cumming, Georgia  
 Pries Enterprises – Independence, Iowa  
 PT Alumindo Perkasa – Jakarta, Indonesia  
 PT Indal – Surabaya, Indonesia  
 Profile Extrusions – Rome, Georgia  
 Profile (RJS Precision Ext.) – Phoenix, Arizona  
 Schimmer Metal – Bangkok, Thailand  
 Selaco Aluminium – Johar, Malaysia  
 Service Center Metals – Prince George, Virginia  
 Shoals Extrusion – Florence, Alabama  
 Sierra Aluminum – Fontana, California  
 Sierra Aluminum – Riverside, California  
 Silver City Aluminum -- Taunton, Mass  
 Spectra Aluminum – Bradford, Ontario  
 Star Extruded Shapes - Canfield, Ohio  
 Sun Valley - Los Angeles, California  
 Superior Extrusion – Gwinn, Michigan  
 Superior Metal Shapes – Chino, California  
 Taber Extrusions – Gulfport, Mississippi  
 Taber Extrusions – Russellville, Arkansas  
 Tecnoglass – Barranquilla, Columbia  
 Tifton Aluminum Extrusions – Tifton, Georgia  
 Tri-City Extrusion – Bristol, Tennessee  
 Tubelite – Reed City, Michigan  
 Universal Molding (UMEX) – Downey, California  
 Vitex – Franklin, New Hampshire  
 Wakefield-Vette – Pelham, New Hampshire  
 Wakefield-Vette – Withee, Wisconsin  
 Western Extrusion – Carrollton, Texas  
 Wolverine Tube Inc – Decatur, Alabama  
 Zarbana Industries – Columbiana, Ohio

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