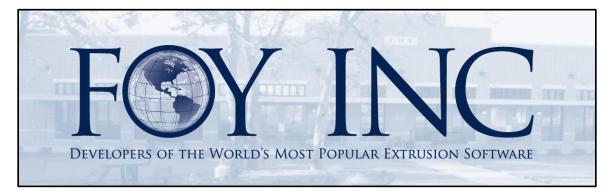
October 2017 * Volume 21, Issue 4



FOY'S EPICS EVENTS

In this issue:

9.7 MAJOR UPDATE RELEASED	2
AEC HAPPENINGS	12
EPICS TRAINING OPPORTUNITIES	14
EPICS CUSTOMER LIST	15



X

9.7 Major Update Released

We are pleased to release an exciting major update that contains 10 Wishlist items from this year's Epics User Conference. 6 of the 10 items are from the items voted in the Top 10. Below is a list of all of the new features in this great update, including many improvements and critical bug fixes.

- *[WL #1] Validated user fields: Allow creation of user-defined lists of allowable data values to be linked to any user field.
 - This feature allows you to create a list of values with either text or numeric data types and then assign those values to a user field with a matching data type. A new button has been added within the Screen Layout Designer screen called 'Edit User Lists'. Clicking on this button will open the User Field Lists screen and allow you to create and edit custom lists.

🔒 User Fie	ld Lists						[
View	5 of 9 📧		🙌 Find	🚽 New	🥖 Edit	🗙 Delete	Ð
User List II	D	Product Code	User	List Type	ALPH	ASMALL	~
Description	ı	Product Code List					
Values	;						
Value	Description						
D	Doors						
F	Facade						
н	Heatsinks						

• Your created list will look something like below:

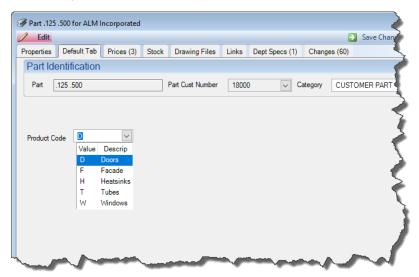
Tubes Windo

Saved Changes to User List Product Code

 You will then need to assign that list to a user field with a matching data type, like below:

С	hange Text		-		×	
1		0	Save Changes	8	Cancel	
	Field Identif	ication				
	Table Name:	PART				
	Field Name:	UserAlpha5				
	Type:	Text Field (maximum 10 characters)				
	Label, Toolt	ip and Required Input				
	Label	Product Code				
	Tooltip	Product Code List				
	Value List	PRODUCT CODE			\sim	
		Data input is required for this field				

 Once you have completed these steps, and you have placed your custom user field containing the list onto a custom user field tab, you will be able to make use of your new list, as depicted:

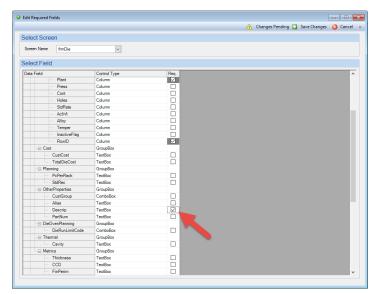


• *[WL #2] Allow selection of any field as a required field

- This screen allows a user with write permission to the new screen 'Edit Required Fields' (frmRequireFields) to define standard EPICS data fields as 'Required' input fields.
- Upon opening the new screen and selecting the EPICS screen you wish to work with, you will immediately see the existing data fields on that screen and a Req. (required) column. Boxes that are already checked and shaded in gray indicate default required fields in EPICS. These cannot be changed.

			Save Char
elect Screen			
Screen Name frmDie	~		
elect Field			
Data Field	Control Type	Req.	
Dies	Form		
- Shared Controls	Tab		
CustNum	ComboBox		
DieRevision	TextBox		
DieTypeCode	ComboBox		
DieNum	TextBox		
Properties	Tab		
Note	GroupBox		
DieNote	TextBox		
StandardData	GroupBox		
DieStdDataGrid	FlexGrid		
Plant	Column		
Press	Column		
Cont	Column		
Holes	Column		
StdRate	Column		

• To require a field, simply check the Req. box by that row, like below:



 Once you have saved your work and you open the related screen, the Maintain Dies screen in this example, you will see that your newly designated fields are now required:

💝 Dies											_	
<mark> New</mark>									🔁 Si	ave New	Die 📄	📄 亘 Cari
Properties Quench	Targets	Drawing Fi	les Lin	ks Histor	y Pro	ofit Ch	anges					
Die Identificatio	n											
Die Number 🎱			Type 🍳			\sim	Revision		Customer	•		
Metrics				Other F	rope	rties						5
Print Weight	•			Custome	r Group					\sim		
Actual Weight	•			Memo]			
Full Perimeter				Descripti	on	•						
Finish Perimeter				Alias					1			
CCD				Alida]			
Thickness				Cost								1
Thermal				Total Die	Cost			Cus	stomer Cost			
Cavity Code]		Note								-
Planning												
Standard Recovery		%										
Pieces per Rack				Standa	rd Da	ita						1
Die <u>Ov</u> en Plan	aina			Pla	ant Pre	ess Cor	t Holes	Rate (Lb/H	Ir) ActWt	Alloy	Temper	Inactive
Die Overr Flam	V	par a		*	-							

- A new report is available called <u>Required Fields</u> so that you will be able to see a list of all the fields that are being required (other than the standard fields that are already required).
- *[WL #3] When changing the status of an item to "H" (complete), alert/stop the user if there are active racks or tickets in process for that item (with password override)

- This new feature involves two new configuration settings: gCheckBeforeStatusH and gCheckBeforeStatusHPassword
- These settings are found under the User Interface category
- gCheckBeforeStatusH is defaulted to 'NO' and will have to be set to 'Yes' to engage this feature.
- The password override is optional, but must be filled in if you want a user to be able to change an Item to 'H' when gCheckBeforeStatusH would ordinarily prevent it.

Properties Other READ THIS Prices Departments History Production Detail Racks Pack/Ship/Invoice Links Changes Sales Order Identification Sales Order Identification Identification Sales Order Item Bill-To Ship-To Order Order Office Code Order Status Item Status 13150 2 90100 V NORMAL SO 001 E H V	
Sales Order Item Bill-To Ship-To Order Type Office Code Order Status Item Status	
13150 2 90100 V NORMAL SO 001 E H V	4
Basic Information	1
Die Copy Alloy Type Temper Finish Ordered Length Ordered Qty Unit 04730 1 6061 P T6 000 24'0'' 10 PIECES	
Part Part Cust Number Required Date Routing HVY SLED RAIL 24-0 90100 6/15/2011 MILL Image: Rush [2399] Sales Order Still Active X	•
Racks Rack ID Plant Lot Date 547 ALL ALL 05/24 Attive Racks containing 13150-2: 547	Militaria
ОК	1

- *[WL #6] When adding to a rack from extrusion, allow simultaneous emptying of existing contents.
 - This feature requires that the new Production configuration setting gAskToClearRack is set to 'Yes'. The default setting is 'NO'.
 - If you are adding extrusion production to a rack that still reflects that it contains production from a downstream department, the user will be asked if they would like to clear the previous contents of the rack.

/ Edit	4
Production Input Controls Dim Checks Notes (5) Workorder Shift Su	mmary Press Schedule Die Ovens Links Changes
Production Shift	
Department EXTRUDE-FAR V Machine PRESS 1-7" V	Supervisor Crew Size 2
Date 9/27/2017 V Shift 1	Operator Scheduled Hours
	☑ Post Billets ♣ Alloy Type Diameter Length Count Cast Number
SO Add Item (F2) 📓 Add MWO (F3) 🎲 Die Trial (F9)	
Start 02:11 PM 🔹 Stop 03:11 PM 🔹 RunCode 🗸	
Die/Copy/Holes 01540 1 2	2
PrintWt/Last Wt 0.278 0.28	4
Sample Weight 0.28 (1 @ 1'0") = 0.28	Edit Good Pieces
Ram/Puller Billet Temp	Print Partial Racktag Save Changes to Good Pieces Cancel Comp. Item Finish Next Dept Comp. Comp. Item Finish Next Dept Comp. Comp. Item Finish Next Dept Comp. Comp. Comp. Item Finish Next Dept Comp. Comp
SO - Item 14167 1 Customer Acme Corporation	Sales Order Item and Lot
Die 01540 Part 032171	Sales Order 14167 tem 1 Lot 1A11 Split this Lot
Order Len 96.5" Extrude Len 96.5" Alloy/Temper 6063 T5 Finish Mil Finish	[2406] Clear Existing Contents?
Routing Pieces Pounds Scrap Pc Scrap Lb	Rack
ORDER 429 1000 0 0	Rack In Rack Out 1002 # Rack 1002's current contents include
EXTRUDE-FAR 450 1013 0 0 AGE-FAR 0 0 0 0	Material for SO Item 1385-1 from FM_NSA Pieces Produced Do you want to clear these items?
PACK-FAR 0 0 0 0	Pieces 450 Pounds 1013 Length 96.5"
SHIP-FAR 0 0 0 0	
INVOICE 0 0 0 0	
	Item Complete Idu Complete
	Downtime
	Start Stop Minutes Code
	×
Namend when a should be	And and a second and and and and a second and

- *[WL #7] When posting press production, make sure that the alloy and alloy type of the specified cast number matches the alloy and alloy type of the selected billet.
 - This feature requires that the new Production configuration setting gProdCheckCastNumber is set to 'Yes', the default value is 'No'.
- *[WL #8] Alert the user if there are open corrective action items against a die when entering a new order for that die or when scheduling the die for production.
 - There is a new tab on the Corrective action screen called 'Alerts' that will allow you to specify whether you want an Alert at Order Entry or Scheduling at the Press, or both.
 - You create your own custom notification for the alert, as seen below:

Corrective Actio		
	5 (+) A Find I New / Edit X Delete	D 🔀 🗔
Properties Notes Complaint In	Required Info Changes Links Alerts	
CANum	10005 # Item 1 Date 9/26/2017 V Requ	uest REPLACE
Cust Number	18000 CS Rep Statu	us NEW 🗸
Contact	Jack Complaint TOLERANCE 🗸	Closed
Alert Propert	eS y ☑ Alert on Scheduling for Press	
Alert Note	Please verify that die copy 3 has been scrapped and is no longer available for production. U when available.	Ise copies 1,2,4, and 5 only
and the second s	and the second have and	and the second

 In the example on the previous page, we have a Corrective Action containing a Die number, and we want to display the custom message anytime the Die is present on an Item when we are scheduling the press, like below:

	art View																		
ress Sel	ection																		
Extrusion Dep	partment:	EXTRUDE-	FAR 🗸 P	ress:	PRESS	1-7"	~	Group	Schedule by	Date and Shift									
00:00	00:30	01:00	01:30	02:00	02:30	03:00	03:30	04:00	04:30	05:00	05:30	06:00	06:30	07:00	07:30	08:00	08:30	09:00	09:3
0 0190 S Elecur 0 14 @ 2	rial ALM Inc	orpora																	
U He	22. 17 6 1	5.25			7 Producti														
JEREMY	r 02	02211		4	Producti	on Alerts													×
ALM Incor 24 @ 21.7	75 3	Elecurial P 32 @ 26.	5			The	se items l	have op	en Corre	ctive Action	n items	;							
	02211	0238	6	-		SO I	tem CA Ite	em Die	Alert Tex										
Elec	curial PLC 2 @ 26.5	ALM Inc	orp		Continue	1433	35 - 1 1000	5 - 1 002	265 Please v only whe	erify that die co n available.	opy 3 has	been scrapp	ed and is n	o longer avai	lable for prod	uction. Use	e copies 1,2	2,4, and 5	
32	20.5	00																	- 1
					Canad														
A	03417			= 1	Cancel														
A Anthon	03417 y England LL ?1 @ 24				Cancel				128 @	30									
A Anthon 0 2	y England LL				Cancel	 	1	1	128 @	30		1							
A Anthon 0 2	y England LL				Cancel			1	128 @	30									
A Anthon 0 2	y England LL				Cancel			1	128 @	30									
A Anthon 0 2	y England LL				Cancel				128 @	30									
Anthon 0 2	y England LL 1 @ 24				Cancel				128 @	30									
A Anthon 0 2 0 A 0	y England LL	corders			Cancel				128 @	30									
Anthon 2 0 0 0 0 0 0 0	y England LL 1 @ 24	corders	PlanDt	Seq	Press	Cont F	Priority SC	DNum It	128 @	30	ilag N	1	DieNum	Alloy	Billets	Temper	Туре	FinCode	
A Anthon 0 2 0 A 0	y England LL 1 @ 24	Shift	PlanDt 0 07/31/2017	Seq	Press	Cont F	Priority SC	DNum It 14270			lag N	fiv/ONum	DieNum 00197	Alloy 6063		Temper 0 T5	Туре	FinCode	-
Anthon 2 0 0 0 0 0 0 0	y England LL 1 @ 24	Shift	OTEOTEOTT		Press			10120	em Lot			The second secon	00100						E
Anthon 2 0 0 0 0 0 0 0	y England LL 1 @ 24	Shift	0 07/31/2017 0 10/09/2017 0 07/13/2017	(Press) 1) 1	7 7 7 7	9 9 9	14270 14315 14273	em Lot 1 5A11 1 1A11 1 2A11		0 0 0		00197 00197 00197 00197	6063 6063 6063		0 T5 3 T5 1 T5	P P P	000	E
Anthon 2 0 0 0 0 0 0 0	y England LL 1 @ 24	Shift	0 07/31/2017 0 10/09/2017 0 07/13/2017 04/24/2013	0	Press) 1	7 7 7 7 7 7	9 9 9 9	14270 14315 14273 13068	em Lot 1 5A11 1 1A11 1 2A11 1 3A11		0 0 0 0 0	1012	00197 00197 00197 00208	6063 6063 6063 6308		0 T5 3 T5 1 T5 0 T5	P P P P	000 000 000 000	El El El Sy
A Anthon A Anthon A A A A A A A A A A A A A	y England LL 1 @ 24	Shift	0 07/31/2017 0 10/09/2017 0 07/13/2017	0	Press) 1) 1	7 7 7 7 7 7 7	9 9 9	14270 14315 14273	em Lot 1 5A11 1 1A11 1 2A11		0 0 0	1012	00197 00197 00197 00197	6063 6063 6063		0 T5 3 T5 1 T5	P P P	000	CL El El Sy Sy

• *[WL #11] When marking a customer as inactive, selectively allow all of that customer's dies and/or parts to be made inactive as well.

Edit									Save Chi	anges		Ca
operties Ot	her Stuff	Still more stu	ff Product	tion and Shipping	Credit	Contacts (2	2) E-mail	Documents	Prices (5) Lin	ks (2)	Activ
Customer	Identific	ation										
Cust Number	18000	~	Cust Name	ALM Incorporat	ed			Bill-To	Inactive	Plant		~
Customer	Addres	S	[24	402] Update parts	and dies?	•					×	
Address1	3872 Red	d Bud Lane										
Address2				Customer status c his customer as lı			ould you lil	ke to mark	all dies and	parts fo	r	
City	Hartford											
City Sales	Hartford						[Yes		No		
-	Hartford 009	_	Tenitory		Alt.	Cust Num	[Yes		No		
Sales			Territory End Use			Cust Num	[Yes		No		
Sales Salesperson		V			Fed			Yes		No		
Sales Salesperson User1			End Use		Fed	Tax Num	N30			No		

 Conversely, if you mark an inactive Customer back to Active, EPICS will ask if you would like to activate the associated parts and dies.

[2402] Update parts and dies?	×
Customer status changed to Active. Would you like to mark a this customer as Active as well?	ll dies and parts for
Yes	No

- *[WL #12] Allow fill from stock screen to match on part number as well as standard attributes.
 - There is a new checkbox on the Fill from Stock screen called 'Require Matching Part'.
 - When flagged, it will only show matching stock that contains the same part number as the Order Item you are filling to.

F 🕄	ill from Stoc	k													- • ×
Fills	Sales Order	ltem	Fill Entire	e Sales	s Order										× Exi
Or	der Prop	erties									Pos	ted Q	uantities		
Sa	ales Order	13952	2 It	em [1	>	Alloy	600		~			Pieces 1000	Pound	312
Di	e	02386	6				Tempe	ar T5	2	\sim	Orde	ered			
Pa	art Number	.125 .	500				Finish	20	1	\sim	Extr	uded	1250	1	600
	der Length	192"			7						Scra	apped	49		64
	der Lengun	132													
Fil	I from Sto	ock Da	ate												
	ate Filled	9/27/	2017	~											-
	ate Filled	9/2/1	2017	~											
Av	ailable S	tock		1											
6	Refresh		equire M		Dent.									Fill Sel	ected Tickets
	Stock No.	Plant	Die	Part	ig Part	Alloy	т	Finish	Length	Deed	to Pull	Carro	Pcs in Stock		PrevDept
	16693	FAR	02386		500M	6063	Temper T52	Finish 000	Length 192"	PCS	0 Pull	Scrap 0		AGE-FAR	AGE-FAR
	16461	FAR	02386	.125			T52	001	192"		0	0	-	AGE-FAR	AGE-FAN
		FAR	02386	.125		6063	T52	201	192"		0	-		STOCK-FAR	
)
															>
Ľ															
<i>.</i>	Pull Invento	ory Ticke	ets									Rows Se	lected = 0	Total Pieces	Selected = 0 🌙
	un ante			-	A.,		Mar Mar		_	~	~~~~	-	mathe		

Fill from Stock	k												- •	EX
Fill Sales Order I	tem Fill	Entire Sa	les Ord	er										
Order Prope	erties								Po	sted (Quantities			
Sales Order	13952	ltem	1	>	, Alloy	y 🤅	5063	~			Pieces		unds	- 5
Die	02386				Tem	nper T	T52	\sim	On	dered	1000		1312	- 2
Part Number	.125 .500)			Finis	sh 2	201	\sim	Ext	truded	1250		1600	
Order Length	192"								Sc	rapped	49		64	- 5
Fill from Sto	ock Date	е												-
Date Filled	9/27/201	17 🗸	1											
Available C	to alc 🛦 🧳		-											2
Available S		-	L											
🛞 Refresh		uire Matci	V -	rt									Selected Tick	cets 🧳
	Plant Di			Alloy	Temper	Finish		Pcs to			Pcs in Stock		PrevDep	t]}
16461			5 .500	6063	T52	001	192"		0	0		AGE-FAR		
	FAR 02	2386 .12	5 .500	6063	T52	201	192"		0	0	10	STOCK-FAR		
														1
														- >
														5
Pull Invento	ry Tickets									Rows S	Selected = 0	Total Piec	es Selected =	0
and the second second		10 A		-	-			<i></i>		-				5

- *[WL #14] When copying an existing part to create a new part, copy all notes and alerts from the old part to the new part as well.
- *[WL #15] When items are rescheduled, add an entry to the item's change log. Also record schedule additions and deletions.

Date/Time	User ID	Column Changed	Old Value	New Value	Long Description
09/27/2017 04:14 PM	JASON	SchedDt	9/21/2017	9/27/2017	Lot 1A11 Rescheduled for Press 1 on 9/27/2017 Shift 1
09/21/2017 10:00 AM	MARIAH	SchedDt	9/21/2017	9/21/2017	Lot 1A11 Rescheduled for Press 1 on 9/21/2017 Shift 1
09/21/2017 10:00 AM	MARIAH	SchedDt		9/21/2017	Lot 1A11 Added to schedule for Press 1 on 9/21/2017 Shift 1
02/27/2017 02:54 PM	MARIAH			Department EXTRUDE-FAR Added	Department EXTRUDE-FAR Added
01/19/2017 09:56 AM	MARIAH	CompleteFlag	1	0	Department PULLED Changed CompleteFlag from '1' to '0'
01/19/2017 09:56 AM	MARIAH			Department EXTRUDE-FAR Deleted	Department EXTRUDE-FAR Deleted
01/12/2017 01:55 PM	MARIAH	Lot		Item 1: Created new Work Order for Lot 1A11	Item 1: Created new Work Order for Lot 1A11

- Prevent ready-to-ship bundles from filling an item beyond its shipping tolerance (with password override).
 - This feature takes advantage of the existing Packing Ticket settings gPackMaxWtLimit and gPackOverridePassword and now enforces them with the same behavior when filling packed bundles from stock.
- Add ReqDt (requested ship date) to information that appears when hovering over items on Chart View of schedule screen.
- When opening Chart View of schedule screen, always use the chart interval that was last selected by the user.
- Add a line to report history when a report is started from a user-defined ribbon button.
- When importing sales orders from CSV file, ignore extra spaces before and after OrdUnit column.
- Add color coding to the EPICS Config screen to highlight settings with non-default value.
 - This makes use of the new User Interface configuration setting gShowConfigColors which is set to 'Yes' by default.

Category	Settings for Order Entry								
Accounting	Color Key: N	etwork Setting	Plant Setting	User Setting	Default				
Admin	Setting	Desc	Description						
Barcode Scanning	county		Description						
Corrective Action			Comma-separated list of preferred Bottleneck departments						
Crystal Acknowledgement	gBottleneckDepts	Comr							
Crystal Invoice									
Crystal Manifest									
Crystal Packing Tickets			Tisplay Bottleneck columns and enable calculatation of all department plan dates from bottleneck						
Crystal Racktag									
Crystal Reports	gBottleneckEnable	d Displ							
Crystal Workorder									
Dies And Tooling									
Downstream Department Schedule									
Drawing Locations									
EDI	gCheckDiscounts	Warn	Warn if Discounts and Surcharges not applied to new sales order						
Enhanced Shipping									
eResponse			By default, check for available reserves after posting						
Invoicing	gCheckForReserve	es Byde							
Multi-Plant	-								
Notifications									

• Add screen search function to EPICS Config to find settings that affect each screen including new Help/Identify Config Settings function.

Load Settings from File		Screen: FRMDIE v Search:					
Category	Settings matching yo	our search					
Accounting	Color Key: Network S	Setting Part Setting User Setting Default					
Admin	Setting	Description					
Barcode Scanning							
Corrective Action	gConvertLinksToUNC	Convert mapped drive letters in linked file paths to UNC					
Crystal Acknowledgement							
Crystal Invoice							
Crystal Manifest	gCustListSort	Sort dropdown customer list by					
Crystal Packing Tickets							
Crystal Racktag	gDieDwgPath	Root path to Die Drawing files					
Crystal Reports							
Crystal Workorder	gFabDwgPath	Root path to Fab Drawing files					
Dies And Tooling							
Downstream Department Schedule	gFiscalMonth	First month of Fiscal Year					
Drawing Locations							
EDI							
Enhanced Shipping	gNoNewPartsWhileOnHold	Prevent the creation of new parts or dies for customers on Order Entry hold					
eResponse							
Invoicing							
Multi-Plant	gOtherDwgPath	Root path to Other Drawing files					
Notifications							
Order Entry	gPackDwgPath	Root path to Packing Drawing files					
Packing Tickets							
Paint Module							
Physical Inventory							
Press Schedule							
Pricing Rules							
Production							
Production Duality Control							

- Add "Clear Screen States" button to the Manage EPICS Users screen to reset screen sizes and locations for any user to their defaults.
- Add warnings when saving a die with a "Rate (Lb/Hour)" value that violates Dies and Tooling gWtPerHrMin and gWtPerHrMax configuration settings.
- When racks are manually deleted or cleared, show change in SOChangeLog for all affected items.
- Add config settings for default scrap and butt lengths for new die copies.
 - The Dies and Tooling configuration settings for gDefaultButtLength, gDefaultFrontScrap, and gDefaultRearScrap allow you to set the default values that will be entered when creating a new Die Copy if those fields are left blank.
- Prevent cancelled items (status 'X') from being filled from stock.
- Save changes and deletions of sales order notes and item notes to SOChangeLog (like V8).
- When adding a variable charge to a posted item, ask user if they want to add this charge to all other items on the order (like V8).
- Add DieVolumeWt column to die copy to store total weight of aluminum held by all ports, pockets, and cavities of the die.

- Fix: Eliminate error when editing a ticket with a null DtPack value
- Fix: Do not round press hours when calculating weight/hour on history tab of die copy screen
- Fix: Eliminate unhandled exception when clicking checkbox to select all rows on "Shortages" tab
- Fix: Allow deletion of first notification in list
- Fix: When changing ordered length on posted item, update pieces and weight of first workorder if it has not yet been printed
- Fix: Improve handling when posting scrap from outside processor
- Fix: On Production screen, correctly process input when department is configured differently for good pieces/weight and scrap pieces/weight
- Fix: Eliminate error when using copy/paste on report maintenance screen
- Fix: Calendar events unable to delete after changes were made
- Fix: Calendar recurring events not applying to Sunday

As always, we are very thankful for all of the feedback from you, our valued customer. We take your input very seriously as we strive to continue to provide you with the premiere extrusion software.

AEC Happenings

Foy Inc is a proud member of the AEC. We greatly appreciate the many wonderful contributions they make to the aluminum extrusion industry. Here are a few things coming up related to the AEC:

 Recently, the AEC replaced a survey called 'Key Indicators' with a revised survey called 'Press Productivity Survey'. In the words of the AEC, their objective in doing this is as follows:

"The AEC Press Productivity Survey is conducted to quantify the press production characteristics of the AEC membership. The ultimate purpose of the study is to provide

members with benchmarking information that they can use to compare their operations with those of their peers in the industry on an aggregate basis, in order to pinpoint strengths, weaknesses and improvement opportunities."

This survey should provide extruders with very valuable feedback and help them to measure their own performance compared to others. We highly recommend participation. It is important to keep in mind that the survey is anonymous and the data is handled by an independent third party who maintains the security and privacy of that data.

We would like to make it as convenient as possible for our customers who are members of the AEC to participate in this valuable survey the next time it is available. We have created a report called <u>AEC Press</u> <u>Productivity Report</u> that will act as a worksheet to gather the data out of EPICS that you would need to fill out the survey. We have also added a new database field in EPICS V9 to accommodate the survey. You will find this on the Departments and Machines screen for the Extrude department under the Press Settings section, and it is called 'Install Date'. You can download and run the report now, and see for yourself the type of valuable data the survey is collecting.

Be sure to visit the <u>AEC Members Website</u> for more information.

- Jason Naff, Foy Inc's Vice President of Customer Service, will be speaking at the upcoming Sales & Marketing Workshop on October 17th. Jason will discuss the ways a well-designed Manufacturing Execution System (using EPICS as an example) can help extrusion companies become more efficient and profitable.
- For more information about the AEC or upcoming events, visit their <u>website</u> or contact them through the information below:

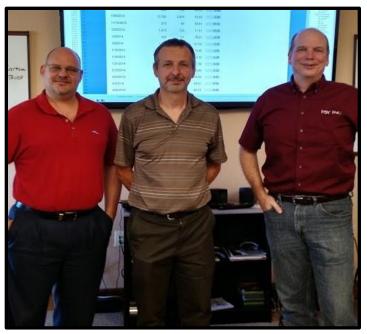


1000 N Rand Rd, Suite 214 Wauconda, IL 60084 847/526-2010 Fax : 847/526-3993 <u>mail@aec.org</u>

EPICS Training Opportunities

Be sure to have your EPICS Administrator and key users trained thoroughly on EPICS V9.

EPICS classroom training sessions are held at the Foy Inc offices in Farmersville, Texas. The next available V9 classes are scheduled for **Nov 13-16, Jan 15-18,** and **Feb 12-15**. You can always view training class availability and cost information on our <u>Training Classes</u> webpage.



If you are interested in a two-day Reports training class working with the EPICS database, please let us know by calling 972-782-7282 or emailing us at <u>info@foyinc.com</u>. We schedule the Reports classes on demand.



EPICS Customer List

On any given day EPICS is helping over 15,000 people at 100 extrusion plants around the world.

Aacoa Extrusions - Niles, Michigan Aerolite Extrusion - Youngstown, Ohio Almag Aluminum Inc. - Brampton, Ontario Almax Aluminium - Brisbane, Australia Altec - Jeffersonville, Indiana Aluminio de Baja California (ABC) - Tijuana, Mexico Aluminio de Centro América - San Salvador, El Salvador Aluminum Extrusions Inc - Senatobia, Miss. American Aluminum Extrusions - Canton, Ohio American Aluminum Extrusions - Beloit, WS American Aluminum Extrusions - Roscoe, Illinois Anaheim Extrusions (UMEX) - Anaheim, California APEL Extrusions Ltd. - Calgary, Alberta APEL Extrusions Ltd. - Coburg, Oregon Apex Aluminum Extrusions - Langley, BC, Canada Arch Aluminum - Miami, Florida Architectural & Metal Systems - Cork, Ireland Ascend Custom Extrusions - Wylie, Texas Astrex Inc - Lake Shore, Ontario Benada Aluminum - Sanford, Florida Bristol Aluminum - Levittown, Pennsylvania Briteline Extrusions - Summerville, S. Carolina BRT Extrusions - Niles, Ohio CanArt - Brampton, Ontario CanArt - Windsor, Ontario Capral Extrusions - Angaston, Australia Capral Extrusions - Penrith, Australia Central Aluminum - Columbus, Ohio Claridge Products - Harrison, Arkansas Crown Extrusions - Chaska, Minnesota Gateway Extrusions, Ltd - Union, Missouri DeeZee, Inc - Des Moines, Iowa Extruders - a division of Tower - Wylie, Texas Extrudex - Weston, Ontario Extrudex - Berniéres, Quebec Extrudex - North Jackson, Ohio FISA - Guayaquil, Ecuador Frontier Aluminum - Corona, California G. James - Brisbane, Australia G. James - Sydney, Australia Hulamin - Pietermaritzburg, South Africa Hulamin - Capetown, South Africa Hulamin - Olifantsfontein, South Africa Independent Extrusions (INEX) - Hamilton, New Zealand Independent Extrusions (INEX) - Brisbane, Australia Independent Extrusions (INEX) - Melbourne, Australia International Extrusions - Garden City, Michigan International Extrusions (UMEX) - Waxahachie, Texas Jalex - Kingston, Jamaica Keymark Corporation - Fonda, New York Keymark Corporation - Lakeland, Florida _____

Foy Inc 111 Farmersville Pkwy, Suite 100 Farmersville, TX 75442 Phone: 972-782-7282 Fax: 972-782-7130

Web: <u>www.foyinc.com</u> General Information: <u>info@foyinc.com</u> Help: <u>help@foyinc.com</u>

Keymark Corporation - Orlando, Florida MI Metals, Inc - Smyrna, Tennessee MI Metals, Inc - Millersburg, Pennsylvania MI Metals, Inc - Oldsmar, Florida MI Metals, Inc - Prescott Valley, Arizona MI Windows and Doors - Carrollton, Texas Michigan Extruded Aluminum - Jackson, Michigan Midwest Aluminum - Withee, Wisconsin Nanshan America - Lafayette, Indiana Nigalex - Lagos, Nigeria Non-Ferrous Extrusion - Houston, Texas Oldcastle Building Envelope - Midway, Tennessee Oldcastle Building Envelope - Terrell, Texas Orrvilon (Holtec) - Orrville, Ohio Patrick Metals (UMEX) - Mishawaka, Indiana Pennex - Leetonia, Ohio Pennex - Wellsville, Pennsylvania Perfiles de Aluminio.- San Juan, Puerto Rico Ply Gem Extrusion-Bryan, Texas Postle Aluminum - Cassopolis, Michigan Press Metals - Cumming, Georgia Pries Enterprises - Independence, Iowa PT Alumindo Perkasa - Jakarta, Indonesia PT Indal - Surabaya, Indonesia Profile Extrusions - Rome, Georgia Profile (RJS Precision Ext.) - Phoenix, Arizona Schimmer Metal - Bangkok, Thailand Selaco Aluminium - Johar, Malaysia Service Center Metals - Prince George, Virginia Shoals Extrusion - Florence, Alabama Sierra Aluminum - Fontana, California Sierra Aluminum - Riverside, California Silver City Aluminum -- Taunton, Mass Spectra Aluminum - Bradford, Ontario Star Extruded Shapes - Canfield, Ohio Sun Valley - Los Ângeles, California Superior Extrusion - Gwinn, Michigan Superior Metal Shapes - Chino, California Tecnoglass - Barranquilla, Columbia Taber Extrusions – Gulfport, Mississippi Taber Extrusions - Russellville, Arkansas Tifton Aluminum Extrusions - Tifton, Georgia Tri-City Extrusion - Bristol, Tennessee Tubelite - Reed City, Michigan Universal Molding (UMEX) - Downey, California Vitex - Franklin, New Hampshire Wakefield-Vette - Pelham, New Hampshire Wakefield-Vette - Withee, Wisconsin Western Extrusion - Carrolton, Texas Wolverine Tube Inc - Decatur, Alabama Zarbana Industries - Columbiana, Ohio

Jim Foy: John Stenger: Scott Wilson: Jason Naff: Stacy Foley: Mariah Zagorsky: Stephan Stenger:

jim@foyinc.com john@foyinc.com scott@foyinc.com jason@foyinc.com stacy@foyinc.com mariah@foyinc.com