



DEVELOPERS OF THE WORLD'S MOST POPULAR EXTRUSION SOFTWARE

Foy's EPICS Events July 2026



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EPICS 10.1 Release

EPICS 10 just got better! Late last week, we released EPICS 10.1. This update includes many improvements, including several Wishlist items.

- **2026 WL#1** – Add an option to send notifications whenever a scheduled die is marked inactive
- **2026 WL#3** – Allow notifications when any item is placed on or off plant or credit hold
- **2026 WL#4** – On the Press Schedule screen, highlight dies on the Unscheduled Workorders grid that are currently scheduled for any press, date, and shift using the Customize Appearance utility
- **2026 WL#5** – Allow notifications to customer service when the production for any item in any department exceeds the item's shipping tolerance
- **2026 WL#6** – On the Sales Orders screen, show an alert when looking at a SO Item if there is weight remaining to extrude and all die copies are inactive, or if the selected die copy is inactive
- **2026 WL#8** – Add a Comment field for Scrap & Rework lines entered during production posting
- **2026 WL#14** – Add Field Choosers to the History tabs of the Die and Die Copies screens
- Add a screen-specific "Help" button to the control panel
- Improved traceability for bundles pulled from stock:
 - New serialized STOCK## lot numbers starting with STOCK01 can be assigned to tickets pulled from stock and to their associated tensile tests. This is activated using a new gSplitStockLots configuration setting. If gSplitStockLots is set to "YES", STOCK## lot numbers will be assigned to every stock pull. If gSplitStockLots is set to "TENSILE", the default setting, STOCK## lot numbers will only be assigned to tickets pulled from an original lot that has tensile tests on file.
 - A different STOCK## lot is created for each original SO/Item/Lot that was the source of the stock.
 - These new STOCK## lot numbers will appear on the test cert report, allowing you and your customers to match each bundle to its exact tensile test(s) and cast number
 - Set gSplitStockLots to "NO" to revert to the previous EPICS functionality of assigning a lot number of "STOCK" to all pulled tickets.



EPICS 10.1 Release

- New stock features to support finished goods that must be invoiced after they are added to general stock inventory in an internal warehouse
 - A new SO Type Class of "INTWHSE" is used to create an SOType for internal warehouse orders
 - An "Internal Warehouse" checkbox has been added to the customer screen to identify the ship-to destination(s) that will receive internal warehouse orders. The "Crystal Ticket" for this ship-to customer should point to the ticket format that should be used for the resulting inventory tickets.
 - Internal warehouse orders are entered using an INTWHSE order type, any PACK/SHIP/INVOICE routing, and normal pricing
 - Planning, scheduling, production posting, packing, and shipping for internal warehouse orders follow the same processes as for normal orders, and their packing tickets are status 'A' as usual.
 - As tickets for these orders are shipped, their status changes from 'A' to 'I' to put them in general stock inventory (available to any customer). At the same time, EPICS creates a duplicate status 'S' ticket for each bundle to be used for printing the manifest/cert and for invoicing.
 - Changes to the stock replacement screen:
 - The "Type" selection at the top of the screen now includes types for standard stock replacement and for customer and internal warehouse orders. The user must choose the correct one before creating a new replacement order.
 - The "Open Sales Order Items" grid now treats customer warehouse and internal warehouse orders as replacement orders.
- On the Press Schedule and Department Schedule screens, enable the "Add Selected to Schedule" button on the Chart View tab to allow multiple items to be selected and added to a shift with one click
- When splitting an item to create new status 'A' or 'B' items, copy all SOItemPriceDetail rows from the existing item to the new items
- Support barcode scanning of billet bundles into the billet oven
- New gShowCathouseProdRackFields config setting allows display of the Rack fields when editing production lines for Cathouse departments

And more! A complete list of EPICS 10.1 features and fixes is up on [our website](#). You can also watch an overview of the [new features here](#).

Your EPICS Administrator should have received an email about the launch of EPICS 10.1 on Friday, July 10th. If you are an EPICS Administrator and you did not receive that email, please let us know by emailing help@foyinc.com.

EPICS User Conference 2027

April 18-21, 2027



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EPICS Training

There are still open spots in the EPICS Training class next week (July 20-23). If you are interested in joining the class, send an email to info@foyinc.com.

As a reminder, a new benefit has been added to the Software Service Policy (SSP). Now included with EPICS Enterprise edition (16 or more user licenses) is EPICS user training for one person from your company annually. Class size is limited for paid and free trainees, so we recommend registering early for the training classes.



Fourteenth International
Aluminum Extrusion
Technology Seminar
& Exposition

ET27.us

*The World's Foremost
Aluminum Extrusion
Technology Event*

April 26 – 30, 2027

Rosen Shingle Creek
Orlando, Florida USA

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THE DATE**



Technical Sessions • ET Expo • Add-On Workshops • nETworking

ET '27 Registration is open!

Are you planning to attend the Fourteenth International Aluminum Extrusion Technology Seminar & Exposition? Come attend EPICS User Conference 2027 the week before and enjoy the conference rate at the Margaritaville Beach Resort in Hollywood Beach, FL through April 24, 2027 before making your way up to Orlando for [ET '27](https://www.foyinc.com/ET27).

Important 2027 Dates

April 14-24, 2027

Conference Rate at Margaritaville Beach Resort
Hollywood Beach, Florida

April 18-21, 2027

EPICS User Conference 2027
Hollywood Beach, Florida

April 26-30, 2027

Aluminum Extrusion Technology Seminar & Exposition
Orlando, Florida

EPICS Customer List

On any given day EPICS is helping more than 15,000 people at over 100 extrusion plants on more than 250 presses in 14 countries around the world.

EPICS development is user-driven and continually enhanced by the ideas of its experienced and innovative users. [See the list of EPICS customers here.](#)

Online and In-person EPICS and Report Writing Training

EPICS User Training is available in-person at our training facility in Farmersville, Texas as well as online. In this four-day class, trainees work through the entire EPICS interface. The next online classes are scheduled for July 20-23, August 24-27, and October 19-22.

For online classes, a good internet connection and dual monitors are essential. One monitor is needed for watching the instructor's screen and another for running EPICS. Trainees will connect via VPN to a training database on a Foy Inc server.



This is a great opportunity to provide training for your administrators and key users. Training is valuable not only for new users, but also as a refresher for long-time EPICS users. Take this opportunity to see the full scope of what EPICS has to offer.

As a reminder, a new benefit has been added to the Software Service Policy (SSP). Now included with EPICS Enterprise edition (16 or more user licenses) is EPICS user training for one person from your company annually. Class size is limited for paid and free trainees, so we recommend registering early for the training classes.

Report Writing training is also available. This is a two-day novice level class for learning Crystal Reports with emphasis on the use of the EPICS database. Please see the [Foy Inc website](#) for details.

If you are interested in any training opportunities, please call us at 972-782-7282 or email us at info@foyinc.com.